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(54) Title: THERMOSTABLE POLYMERASES HAVING ALTERED FIDELITY

(57) Abstract

The present invention provides a method for identifying a thermostable polymerase having altered fidelity. The method consists of generating a random population of polymerase mutants by mutating at least one amino acid residue of a thermostable polymerase and screening the population for one or more active polymerase mutants by genetic selection. For example, the invention provides a method for identifying a thermostable polymerase having altered fidelity by mutating at least one amino acid residue in an active site O–helix of a thermostable polymerase. The invention also provides thermostable polymerases and nucleic acids encoding thermostable polymerases having altered fidelity, for example, high fidelity polymerases and low fidelity polymerases. The invention additionally provides a method for identifying one or more mutations in a gene by amplifying the gene with a high fidelity polymerase. The invention further provides a method for accurately copying repetitive nucleotide sequences using a high fidelity polymerase mutant. The invention also provides a method for diagnosing a genetic disease using a high fidelity polymerase mutant. The invention further provides a method for randomly mutagenizing a gene by amplifying the gene using a low fidelity polymerase mutant.

THERMOSTABLE POLYMERASES HAVING ALTERED FIDELITY

This application claims the benefit of priority
of United States Provisional Application serial No.
5   60/031,496, filed November 27, 1996, the entire contents
of which is incorporated herein by reference.

BACKGROUND OF THE INVENTION

The present invention relates generally to
thermostable polymerases and more specifically to methods
15   for identifying polymerase mutants having desired
fidelity.

Every living organism requires genetic
material, deoxyribonucleic acid (DNA), to pass a unique
collection of characteristics to its offspring. Genes
20   are discreet segments of the DNA and provide the
information required to generate a new organism. Even
simple organisms, such as bacteria, contain thousands of
genes, and the number is many fold greater in complex
organisms such as humans. Understanding the complexities
25   of the development and functioning of living organisms
requires knowledge of these genes. However, the amount
of DNA that can be isolated for study has often been
limiting.

A major breakthrough in the study of genes was
the development of the polymerase chain reaction (PCR).
PCR amplifies genes or portions of genes by making many
identical copies, allowing isolation of genes from very

5   tiny amounts of DNA. The motors for PCR are DNA
polymerases that copy the DNA of each gene during each
round of DNA synthesis. Using oligonucleotides that
determine the start and termination of DNA synthesis, a
single gene can be replicated into millions of copies.

10   This process has created a revolution in biotechnology
and has been used extensively for the identification of
mutant genes that are responsible for or associated with
inherited human diseases. It is now possible to identify
a mutant gene in a single cell, amplify the gene a

15   million times, and establish the nature of the mutation.
One application of identifying a mutant gene is the
determination of genetic susceptibility to disease, which
can be mapped by gene amplification and DNA sequencing.

DNA polymerases function in cells as the
20   enzymes responsible for the synthesis of DNA. They
polymerize deoxyribonucleoside triphosphates in the
presence of a metal activator, such as Mg^{2+}, in an order
dictated by the DNA template or polynucleotide template
that is copied. Even though the template dictates the

25   order of nucleotide subunits that are linked together in
the newly synthesized DNA, these enzymes also function to
maintain the accuracy of this process. The contribution
of DNA polymerases to the fidelity of DNA synthesis is
mediated by two mechanisms. First, the geometry of the

30   substrate binding site in DNA polymerases contributes to
the selection of the complementary deoxynucleoside
triphosphates. Mutations within the substrate binding

proof-reading 3'-5' exonuclease that preferentially and
immediately excises non-complementary deoxynucleoside
triphosphates if they are added during the course of
synthesis. As a result, these enzymes copy DNA *in vitro*
5   with a fidelity varying from 5 X 10^{-4} (1 error per 2000
bases) to 10^{-7} (1 error per 10^7 bases) (Fry and Loeb,
Animal Cell DNA Polymerases, pp. 221, CRC Press, Inc.,
Boca Raton, FL.(1986); Kunkel, T.A., J. Biol. Chem.
267:18251-18254(1992)).

10   *In vivo*, DNA polymerases participate in a
spectrum of DNA synthetic processes including DNA
replication, DNA repair, recombination, and gene
amplification (Kornberg and Baker, DNA Replication, pp.
929, W.H. Freeman and Co., New York (1992)). During each
15   DNA synthetic process, the DNA template is copied once or
at most a few times to produce identical replicas. *In
vitro* DNA replication, in contrast, can be repeated many
times, for example, during PCR.

          In the initial studies with PCR, the DNA
20   polymerase was added at the start of each round of DNA
replication. Subsequently, it was determined that
thermostable DNA polymerases could be obtained from
bacteria that grow at elevated temperatures, and these
enzymes need to be added only once. At the elevated
25   temperatures used during PCR, these enzymes would not
denature. As a result, one can carry out repetitive
cycles of polymerase chain reactions without adding fresh
enzymes at the start of each synthetic addition process.
The commercial market for the sale of DNA polymerases
30   from thermostable organisms can be conservatively
estimated at 200 million dollars per year. DNA

the key to a large number of techniques in recombinant
DNA studies and in medical diagnosis of disease.

Due to the importance of DNA polymerases in
biotechnology and medicine, it would be highly
5   advantageous to generate DNA polymerases having desired
enzymatic properties such as altered fidelity. However,
the ability to predict the effect of introducing an amino
acid mutation into the sequence of a protein remains very
limited. Even when structural information is available
10 for the protein of interest, it is often very difficult
to predict the effect of mutations of specific amino acid
residues on the function ot that protein. In particular,
it is extremely difficult to predict amino acid
substitutions that will alter the activity of an enzyme
15 to achieve a desirable change.

Despite the limitations in predicting the
effect of introducing amino acid substitutions into
proteins, a number of mutant DNA polymerases have been
discovered, or have been created by site-specific
20 mutagenesis, and have been used in PCR amplification
(Tabor and Richardson, <u>Proc. Natl. Acad. Sci. USA</u>
92:6339-6343 (1995)). Some of these mutant polymerases
offer particular advantages with respect to
thermostability, processivity, length of the newly
25 synthesized DNA product, or fidelity of DNA synthesis.
Those that are more accurate for the most part contain a
3'-5' exonuclease activity that removes misincorporated
bases prior to adding the next nucleotide during DNA
synthesis. However, the current spectrum of mutant DNA
30 polymerases is quite limited. For the most part, these
mutants have been obtained by introducing a single base

Steitz, _Annu. Rev. Biochem._ 63:777-822 (1994)). These
laborious and step-wise procedures have been necessary
due to the lack of adequate knowledge to predict the
effects of most single amino acid substitutions and due
5   to the lack of rules for predicting the effects of
multiple simultaneous substitutions.

Thus, there exists a need for rapid and
efficient methods to produce and screen for modified
polymerases having desired fidelity in polynucleotide
10   synthesis. The present invention satisfies this need and
provides related advantages as well.

SUMMARY OF THE INVENTION

The present invention provides a method for
identifying a thermostable polymerase having altered
15   fidelity. The method consists of generating a random
population of polymerase mutants by mutating at least one
amino acid residue of a thermostable polymerase and
screening the population for one or more active
polymerase mutants by genetic selection. For example,
20   the invention provides a method for identifying a
thermostable polymerase having altered fidelity by
mutating at least one amino acid residue in an active
site O-helix of a thermostable polymerase. The invention
also provides thermostable polymerases and nucleic acids
25   encoding thermostable polymerases having altered
fidelity, for example, high fidelity polymerases and low
fidelity polymerases. The invention additionally
provides a method for identifying one or more mutations
in a gene by amplifying the gene with a high fidelity
30   polymerase. The invention further provides a method for

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provides a method for diagnosing a genetic disease using
a high fidelity polymerase mutant. The invention further
provides a method for randomly mutagenizing a gene by
amplifying the gene using a low fidelity polymerase
5   mutant.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows the nucleotide and amino acid
sequence of *Taq* DNA polymerase I (SEQ ID NOS:1 and 2,
respectively).

10   Figure 2 shows a compilation of amino acid
substitutions identified in a screen of *Taq* DNA
polymerase I mutants. Panel A shows single mutations,
which were identified in the screen of a 9% library,
listed under the wild type amino acids. Panel B shows
15   the sequence of multiply substituted mutants identified
in the screen of a 9% library. Panel C shows mutations
selected from a totally random library of selected amino
acids.

Figure 3 shows the spectrum of single base
20   changes generated in a forward mutation assay by *Taq* DNA
polymerase I mutant Thr664Arg.

DETAILED DESCRIPTION OF THE INVENTION

The invention is directed to methods for
screening and identifying thermostable polymerases that
25   have altered fidelity of DNA synthesis as well as to the
resultant polymerase compositions. As disclosed herein,
the invention provides rapid and efficient methods to

polymerase mutants having a desired activity such as high
fidelity or low fidelity. An advantage of the methods is
that they use a population of polymerase mutants to
rapidly identify active polymerase mutants having altered
5   fidelity. The identification of low fidelity mutants is
useful for introducing mutations into specific genes due
to the increased frequency of misincorporation of
nucleotides during error-prone PCR amplification. The
identification of high fidelity mutants is useful for PCR
10 amplification of genes and for mapping of genetic
mutations. The methods of the invention can therefore be
advantageously applied to the identification of
polymerase mutants useful for the characterization of
specific genes and for the identification and diagnosis
15 of human genetic diseases.

As used herein, the term "polymerase" is
intended to refer to an enzyme that polymerizes
nucleoside triphosphates. Polymerases use a template
nucleic acid strand to synthesize a complementary nucleic
20 acid strand. The template strand and synthesized nucleic
acid strand can independently be either DNA or RNA.
Polymerases can include, for example, DNA polymerases
such as *Escherichia coli* DNA polymerase I and *Thermus
aquaticus* (*Taq*) DNA polymerase I, DNA-dependent RNA
25 polymerases and reverse transcriptases. The polymerase
is a polypeptide or protein containing sufficient amino
acids to carry out a desired enzymatic function of the
polymerase. The polymerase need not contain all of the
amino acids found in the native enzyme but only those
30 which are sufficient to allow the polymerase to carry out
a desired catalytic activity. Catalytic activities
include, for example, 5'-3' polymerization, 5'-3'

As used herein, the term "polymerase mutant" is intended to refer to a polymerase that contains one or more amino acids that differ from a selected polymerase. The selected polymerase is determined based on desired

5 enzymatic properties and is used as a parent polymerase to generate a population of polymerase mutants. A selected polymerase can be, for example, a wild type polymerase as isolated from an organism or can be a mutant polymerase that differs from a wild type

10 polymerase by one or more amino acids and has desirable enzymatic properties. As disclosed herein, a thermostable polymerase such as *Taq* DNA polymerase I can be selected, for example, as a polymerase to generate a population of polymerase mutants.

15   As used herein, the term "population" is intended to refer to a group of two or more different molecular species. Molecular species differ by some detectable property such as a difference in at least one amino acid residue or at least one nucleotide residue or

20 a difference introduced by the modification of an amino acid such as the addition of a chemical functional group. For example, a population of polymerase mutants would contain two or more different polymerase mutants. Typically, populations can be as small as two species and

25 as large as 10^{12} species. In some embodiments, populations are between about five and 20 different species as well as up to hundreds or thousands of different species. In other embodiments, populations can be, for example, greater than 10^4, 10^5 and 10^6 different

30 species. In the specific example presented in Example I, the population described therein is 50,000 different species. In yet other embodiments, populations are

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diversity of a population sufficient for a particular
application.

A population of polymerase mutants consists of
two or more mutant polymerases which differ by at least
5   one amino acid from the parent polymerase. A population
of polymerase mutants can consist, for example, of
multiple substitutions of a single amino acid residue
where the substitutions are changes to any or all of the
non-parental, naturally occurring amino acids at that
10 amino acid position. In this example, the population
would comprise nineteen members, and all members of the
polymerase mutant population would consist of nineteen
different amino acid substitutions at a single amino acid
position. A population of polymerase mutants can also
15 consist, for example, of at least one substitution at two
or more different amino acid positions. In this example,
a minimal population containing two polymerase mutants
would consist of a single amino acid substitution at two
different positions. Such a population can be expanded
20 with the addition of substitutions to any or all of the
19 non-parental amino acids at these two amino acid
positions or additional amino acid positions.

As used herein, the term "random" when used in
reference to a population is intended to refer to a
25 population of molecules generated without limiting the
molecules to contain predetermined specific residues.
Such a population excludes molecules in which a specific
residue is substituted with a specific predetermined
residue and individually assayed to determine its
30 activity. The residues can be amino acid residues or
nucleotide residues encoding a codon. The random

encodes an amino acid sequence of a protein region of interest (see Example I). Thus, a random population is generated to contain random oligonucleotide sequences which can be expressed in appropriate cells to generate a
5   random population of expressed proteins. A specific example of such a random population is the population of polymerase mutants described in Example I that were generated to screen for active polymerase mutants having altered fidelity.

10   As used herein, the term "catalytic activity" or "activity" when used in reference to a polymerase is intended to refer to the enzymatic properties of the polymerase. The catalytic activity includes, for example: enzymatic properties such as the rate of
15 synthesis of nucleic acid polymers; the K_m for substrates such as nucleoside triphosphates and template strand; the fidelity of template-directed incorporation of nucleotides, where the frequency of incorporation of non-complementary nucleotides is compared to that of
20 complementary nucleotides; processivity, the number of nucleotides synthesized by a polymerase prior to dissociation from the DNA template; discrimination of the ribose sugar; and stability, for example, at elevated temperatures. Polymerases can discriminate between
25 templates, for example, DNA polymerases generally use DNA templates and RNA polymerases generally use RNA templates, whereas reverse transcriptases use both RNA and DNA templates. DNA polymerases also discriminate between deoxyribonucleoside triphosphates and
30 dideoxyribonucleoside triphosphates. Any of these distinct enzymatic properties can be included in the meaning of the term catalytic activity, including any

identifying polymerase mutants having altered fidelity
are exemplified herein, the methods of the invention can
similarly be applied to identify polymerases having
altered catalytic activity distinct from altered

5   fidelity.

As used herein, the term "fidelity" when used
in reference to a polymerase is intended to refer to the
accuracy of template-directed incorporation of
complementary bases in a synthesized DNA strand relative

10 to the template strand. Fidelity is measured based on
the frequency of incorporation of incorrect bases in the
newly synthesized nucleic acid strand. The incorporation
of incorrect bases can result in point mutations,
insertions or deletions. Fidelity can be calculated

15 according to the procedures described in Tindall and
Kunkel (Biochemistry 27:6008-6013 (1988)). Methods for
determining fidelity are well known in the art and
include, for example, those described in Example III. A
polymerase or polymerase mutant can exhibit either high

20 fidelity or low fidelity. As used herein, the term "high
fidelity" is intended to mean a frequency of accurate
base incorporation that exceeds a predetermined value.
Similarly, the term "low fidelity" is intended to mean a
frequency of accurate base incorporation that is lower

25 than a predetermined value. The predetermined value can
be, for example, a desired frequency of accurate base
incorporation or the fidelity of a known polymerase.

As used herein, the term "altered fidelity"
refers to the fidelity of a polymerase mutant that

30 differs from the fidelity of the selected parent
polymerase from which the polymerase mutant is derived.

polymerase mutants with altered fidelity can be
classified as high fidelity polymerases or low fidelity
polymerases. Altered fidelity can be determined by
assaying the parent and mutant polymerase and comparing
5   their activities using any assay that measures the
accuracy of template directed incorporation of
complementary bases. Such methods for measuring fidelity
include, for example, those described in Example III as
well as other methods known to those skilled in the art.

10   As used herein, the term "immutable" when used
in reference to an amino acid residue is intended to
refer to an amino acid residue which cannot be
substituted with another amino acid residue and still
retain measurable function of the polypeptide. An
15 immutable amino acid residue can be determined by
introducing one or more substitutions of an amino acid
residue and assaying the resulting mutant polypeptides
for polypeptide function. An immutable residue can be
identified, for example, using site-directed mutagenesis
20 to substitute each of the 19 non-parental amino acids at
a given position and determining if any of these mutants
are active. Random mutagenesis can also be employed to
introduce substitutions of each of the nineteen,
naturally occurring non-parental amino acids at a given
25 position. Random mutagenesis can provide a statistical
representation of all 20 amino acids at a given position.
Sequencing of polymerase mutants allows determination of
whether a given amino acid residue can tolerate any
mutations. Assays for determining the function of mutant
30 polypeptides include *in vitro* enzymatic assays as well as
genetic complementation assays such as those described in
Example I. If substitution of an amino acid residue with

function, then that amino acid residue is considered to be immutable.

As used herein, the term "nearly immutable" when used in reference to an amino acid residue is
5   intended to refer to an amino acid residue which can only tolerate conservative substitutions and still retain polypeptide function. Conservative amino acids are known to those skilled in the art and include those amino acids which have similar structure and chemical properties.
10 Conservative substitutions of amino acids include, for example, the identification of amino acid substitutions based on the frequencies of amino acid changes between corresponding proteins of homologous organisms (Schulz and Schirmer, Principles of Protein Structure, Springer
15 Verlag, New York (1979)).

As used herein, the term "substantially" or "substantially the same" when used in reference to a nucleotide or amino acid sequence is intended to mean that the function of the polypeptide encoded by the
20 nucleotide or amino acid sequence is essentially the same as the referenced parental nucleotide or amino acid sequence. For example, changes in a nucleotide or amino acid sequence that results in substitution of amino acids that differ from the parent molecule but that do not
25 alter the desired activity of the encoded polypeptide would result in substantially the same sequence. A nucleotide or amino acid sequence is substantially the same if the difference in that sequence from the reference parental sequence does not result in any
30 measurable difference in the desired activity of the encoded polypeptide.

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The invention provides a method for identifying a thermostable polymerase having altered fidelity. The method consists of generating a random population of polymerase mutants by mutating at least one amino acid
5   residue of a thermostable polymerase and screening the population for one or more active polymerase mutants by genetic selection.

The generation and identification of polymerases having altered fidelity or altered catalytic
10   activity is accomplished by first creating a population of mutant polymerases through random sequence mutagenesis of regions within the polymerase that can influence the fidelity of polymerization (Loeb, L.A., Adv. Pharmacol. 35:321-347 (1996)). The identification of active mutants
15   is performed *in vivo* and is based on genetic complementation of conditional polymerase mutants under non-permissive conditions. Once identified, the active polymerases are then screened for fidelity of polynucleotide synthesis.

20   The methods of the invention employ a population of polymerase mutants and the screening of the polymerase mutant population to identify an active polymerase mutant. Using a population of polymerase mutants is advantageous in that a number of amino acid
25   substitutions including single amino acid and multiple amino acid substitutions can be examined for their effect on polymerase fidelity. The use of a population of polymerase mutants increases the probability of identifying a polymerase mutant having a desired
30   fidelity.

make predictions about the effect of specific amino acid
substitutions on the activity of the polymerase. The
substitution of single amino acids has limited
predictability as to its effect on enzymatic activity and

5   the effect of multiple amino acid substitutions is
virtually unpredictable. The methods of the invention
allow for screening a large number of polymerase mutants
which can include single amino acid substitutions and
multiple amino acid substitutions. In addition, using

10   screening methods that select for active polymerase
mutants has the additional advantage of eliminating
inactive mutants that could complicate screening
procedures that require purification of polymerase
mutants to determine activity.

15   Moreover, the methods of the invention allow
for targeting of amino acid residues adjacent to
immutable or nearly immutable amino acid residues.
Immutable or nearly immutable amino acid residues are
residues required for activity, and those immutable

20   residues located in the active site provide critical
residues for polymerase activity. Mutating amino acid
residues adjacent to these required residues provides the
greatest likelihood of modulating the activity of the
polymerase. Introducing random mutations at these sites

25   increases the probability of identifying a mutant
polymerase having a desired alteration in activity such
as altered fidelity.

              A polymerase is selected as a parent polymerase
to introduce mutations for generating a library of

30   mutants. Polymerases obtained from thermophlic organisms
such as *Thermus aquaticus* have particularly desirable

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are stable and retain activity at temperatures greater
than about 37°C, generally greater than about 50°C, and
particularly greater than about 90°C. The use of the
thermostable polymerase *Taq* DNA polymerase I as a parent
5 polymerase to generate polymerase mutants is disclosed
herein (see Example I).

Although a specific embodiment using *Taq* DNA
polymerase I is disclosed in the examples, the methods of
the invention can similarly be applied to other
10 thermostable polymerases other than *Thermus aquaticus* DNA
polymerases. Such other polymerases include, for
example, RNA polymerases from *Thermus aquaticus* and RNA
and DNA polymerases from other thermostable bacteria.
Using the guidance provided herein in reference to DNA
15 polymerases, those skilled in the art can apply the
teachings of the invention to the generation and
identification of these other polymerases having altered
fidelity of polynucleotide synthesis.

In addition to creating mutant DNA polymerases
20 from organisms that grow at elevated temperatures, the
methods of the invention can similarly be applied to non-
thermostable polymerases provided that there is a
selection or screen such as the genetic complementation
of a conditional polymerase mutation as described herein
25 (see Example I). Such a selection or screen of a non-
thermostable polymerase can be, for example, the
inducible or repressible expression of an endogenous
polymerase. Polymerases having altered fidelity can
similarly be generated and selected from both prokaryotic
30 and eukaryotic cells as well as viruses. Those skilled
in the art will know how to apply the teachings described

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fidelity from such other organisms and such other cell types.

Thus, the invention provides a general method for the production of a polymerase that has an altered
5   fidelity in DNA or RNA synthesis. The method consists of producing a population of sufficient size and diversity so as to contain at least one polymerase molecule having an altered fidelity and then screening that population to identify the polymerase having altered fidelity. The
10 altered polymerase fidelity can be either an increase or decrease in the accuracy of DNA synthesis.

In one embodiment, the invention involves the production of a relatively large population of randomly mutagenized nucleic acids encoding a polymerase and
15 introduction of the population into host cells to produce a library. The mutagenized polymerase encoding nucleic acids are expressed, and the library is screened for active polymerase mutants by complementation of a temperature sensitive mutation of an endogenous
20 polymerase. Colonies which are viable at the non-permissive temperature are those which have polymerase encoding nucleic acids which code for active mutants.

To generate a random population of polymerase
25 mutants, a random sequence of nucleotides is substituted for a defined target sequence of a plasmid-encoded gene that specifies a biologically active molecule. In one application of this procedure, a double-stranded oligodeoxyribonucleotide is provided by hybridizing two
30 partially complementary oligonucleotides, one or both of

in by DNA polymerase, cut at restriction sites and
ligated into a DNA vector. The plasmid encodes the gene
for a thermostable DNA polymerase, and the
oligonucleotide is inserted in place of a portion of the
5   gene that modulates the fidelity of DNA synthesis. After
ligation, the reconstructed plasmids constitute a library
of different nucleic acid sequences encoding the
thermostable DNA polymerase and polymerase mutants.

As disclosed herein, a genetic screen can be
10   used to identify active polymerase mutants having altered
fidelity. The library of nucleic acid sequences encoding
polymerase and polymerase mutants are transfected into a
bacterial strain such as *E. coli* strain *recA718 polA12*,
which contains a temperature sensitive mutation in DNA
15   polymerase. Exogenous DNA polymerases have been shown to
functionally substitute for *E. coli* DNA polymerase I
using *E. coli* strain *recA718 polA12* and to complement the
observed growth defect at elevated temperature,
presumably caused by the instability of the endogenous
20   DNA polymerase I at elevated temperatures (Sweasy and
Loeb, J. Biol. Chem. 267:1407-1410 (1992); Kim and Loeb,
Proc. Natl. Acad. Sci USA 92:684-688 (1995)). It was
unknown, however, whether a thermostable polymerase could
substitute for *E. coli* DNA polymerase given the distinct
25   and harsh environment experienced by thermophilic
organisms in which enzymes must function at extremely
high temperatures. As disclosed herein, wild type *Taq*
DNA polymerase I was found to complement the growth
defect of *E. coli* strain *recA718 polA12* (see Example I).
30   Using such a complementation system, various mutant *Taq*
DNA polymerase I mutants were identified in host bacteria
that harbor plasmids encoding active thermoresistant DNA

formation at elevated (restrictive) temperatures (see
Examples I and II).

        The invention also provides a method for
identifying a thermostable polymerase having altered
5   fidelity. The method consists of generating a random
population of polymerase mutants by mutating at least one
amino acid residue in an active site O-helix of a
thermostable polymerase and screening the population for
one or more active polymerase mutants.

10   The invention additionally provides a method
for identifying a thermostable polymerase having altered
catalytic activity. The method consists of generating a
random population of polymerase mutants by mutating at
least one amino acid residue of a thermostable polymerase
15 and screening the population for one or more active
polymerase mutants.

        A random population of polymerase mutants is
generated by mutating one or more amino acid residues in
an active site O-helix target sequence of a thermostable
20 polymerase. The O-helix has been postulated to interact
with the substrate template complex (Joyce and Steitz,
supra,(1994)). The O-helix has been observed in the
crystal structure of *E. coli* DNA polymerase I Klenow
fragment and *Taq* DNA polymerase (Beese et al., Science
25 260:352-355 (1993); Kim et al., Nature 376:612-616
(1995)). As disclosed in Example II, random sequences
were substituted for nucleotides encoding amino acids
Arg659 through Tyr671 of the O-helix of *Taq* DNA
polymerase I to generate a random population of
30 polymerase mutants.

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Using a genetic complementation screen, a
variety of active *Taq* DNA polymerase I mutants were
identified (see Example II). Several amino acid residues
were found to be immutable or nearly immutable based on
5   the complementation assay. These immutable or nearly
immutable amino acid residues in the O-helix are Arg659,
Lys663, Phe667 and Tyr671. As used herein, a wild type
amino acid is designated as a residue preceding the
number of the amino acid position. A mutated amino acid
10   is designated as a residue following the number of the
amino acid position. These immutable or nearly immutable
sites are unable to be altered and still maintain the
function of the DNA polymerase. Due to their position in
the active site O-helix of *Taq* DNA polymerase I, these
15   immutable or nearly immutable residues provide critical
residues that are required for the activity of the
polymerase.

In addition to the O-helix of a polymerase,
other regions of the polymerase can be targeted for
20   random mutagenesis to generate a library of polymerase
mutants to identify polymerase mutants having altered
fidelity. Those skilled in the art can determine other
regions to target for mutagenesis. Such other regions
can be identified, for example, by sequence homology to
25   other polymerases, which suggests conservation of
function. Conserved sequences can also be used to
identify target regions for mutagenesis based on activity
studies of other polymerases. Protein structural models
revealing the convergence of amino acid residues at the
30   active site of a polymerase can similarly be used to
identify target regions for mutagenesis.

critical for polymerase function. Sequences containing
these critical amino acid residues are target sequences
for introducing random mutations to identify mutants
having altered fidelity. Methods for identifying

5   critical amino acid residues by introducing a small
number of random mutations throughout a gene segment are
well known to those skilled in the art and include, for
example, copying by mutagenic polymerases, exposure of
templates to DNA damaging agents prior to inserting into

10 cells and replacement of regions of the DNA template with
oligonucleotides containing sparsely populated random
inserts. For example, a population of oligonucleotides
with 91% correct substitutions and 3% of the
non-complementary nucleotides at each position can be

15 generated. Screening for polymerase mutants can be
performed, for example, with the genetic complementation
assay disclosed herein.

The invention also provides a method for
identifying a thermostable polymerase having altered

20 fidelity. The method consists of generating a random
population of polymerase mutants by mutating one or more
amino acid residues adjacent to an immutable or nearly
immutable residue in an active site O-helix of a
thermostable polymerase and screening the population for

25 one or more active polymerase mutants.

In one embodiment, substitutions at amino acids
adjacent to immutable or nearly immutable residues are
used to identify polymerase mutants having altered
fidelity. The adjacent amino acid residues can be

30 immediately adjacent in the linear sequence or can be
nearby. Adjacent residues that are nearby can be as many

residue can also be nearby in the three-dimensional structure of the polymerase and can be determined from a crystallographic molecular model of a polymerase. Nearby residues are in close enough proximity to an immutable or

5   nearly immutable residue to modulate the activity of the polymerase. Generally, nearby residues are within two amino acid residues in the linear sequence from an immutable or nearly immutable residue or are within about 5Å of the immutable or nearly immutable residues, in

10 particular within about 3Å.

        Substitutions involving amino acid residues adjacent to immutable or nearly immutable sites have been found to alter the fidelity of DNA synthesis (see Examples IV and V). The identified immutable or nearly

15 immutable amino acid residues correspond to amino acid residues Arg659, Lys663, Phe667 and Tyr671 of *Taq* DNA polymerase I. Thus, the invention is directed to altering one or more amino acid residues adjacent to an amino acid residue corresponding to Arg659, Lys663,

20 Phe667 or Tyr671 in *Taq* DNA polymerase. Amino acid residues adjacent to these immutable residues include, for example, amino acids corresponding to Arg660, Ala661, Ala662, Thr664, Ile665, Asn666, Gly668, Val669 and Leu670 in *Taq* DNA polymerase I. Corresponding residues in other

25 polymerases are also included and can be identified based on sequence homology or based on corresponding amino acids in structurally similar domains as defined by a crystallographic molecular model.

        The methods of the invention are also directed

30 to altering residues immediately adjacent to the immutable or nearly immutable residues. Thus, the

and identifying those mutations which have an effect on
the fidelity of DNA synthesis.

5   The invention further provides methods for
determining a fidelity of the active polymerase mutant.
The fidelity of active polymerase mutants can be
determined by several methods. The active polymerases
can be, for example, screened for altered fidelity from
crude extracts of bacterial cells grown from the viable
colonies. Methods for determining fidelity of synthesis
10   are disclosed herein (see Example III). In one method, a
primer extension assay is used with a biased ratio of
nucleoside triphosphates consisting of only three of the
nucleoside triphosphates. Elongation of the primer past
template positions that are complementary to the deleted
15   nucleoside triphosphate substrate in the reaction mixture
results from errors in DNA synthesis. Processivity of
high fidelity polymerases will terminate when they
encounter a template nucleotide complementary to the
missing nucleoside triphosphate whereas the low fidelity
20   polymerases will be more likely to misincorporate a non-
complementary nucleotide. The accuracy of incorporation
for the primer extension assay can be measured by
physical criteria such as by determining the size or the
sequence of the extension product. This method is
25   particularly suitable for screening for low fidelity
mutants since increases in chain elongation are easily
and rapidly quantitated.

A second method for determining the fidelity of
polymerase mutants employs a forward mutation assay. A
30   template containing a single stranded gap in a reporter
gene such as *lacZ* is used for the forward mutation assay.

expressing a thermostable DNA polymerase mutant. For
determining low fidelity polymerase mutants, reactions
are carried out in the presence of equimolar
concentrations of each nucleoside triphosphate. For
5   determining high fidelity polymerase mutants, the
reaction is carried out with a biased pool of nucleoside
triphosphates. Using a biased pool of nucleoside
triphosphates results in incorporation of errors in the
synthesized strand that are proportional to the ratio of
10   non-complementary to complementary nucleoside
triphosphates in the reaction. Therefore, the bias
exaggerates the errors produced by the polymerases and
facilitates the identification of high fidelity mutants.
The fidelity of DNA synthesis is determined from the
15   number of mutations produced in the reporter gene.

      Procedures other than those described above for
identifying and characterizing the fidelity of a
polymerase are known in the art and can be substituted
for identifying high or low fidelity mutants. Those
20   skilled in the art can determine which procedures are
appropriate depending on the needs of a particular
application.

      Also provided herein is an isolated
thermostable polymerase mutant having altered fidelity.
25   The polymerase mutant has one or more mutated amino acid
residues in the active site O-helix of a thermostable
polymerase. Additionally provided is an isolated
thermostable polymerase mutant having altered fidelity.
The polymerase mutant has one or more mutated amino acid
30   residues adjacent to an immutable or nearly immutable
amino acid residue in the active site O-helix of a

25

is adjacent to an amino acid residue corresponding to
Arg659, Lys663, Phe667 or Tyr671 in *Taq* DNA polymerase.

The invention also provides an isolated
thermostable polymerase mutant having altered fidelity,
5   where the polymerase has one or more mutated amino acid
residues adjacent to an amino acid residue corresponding
to Arg659, Lys663, Phe667 or Tyr671 in *Taq* DNA polymerase
and the mutant is a high fidelity mutant.

Using the methods of the invention, a number of
10 mutants have been identified as having high fidelity of
DNA synthesis. For example, polymerases having one or
more single-base substitutions adjacent to Arg659,
Lys663, Phe667, and Tyr671 in the nucleotide sequence of
Taq DNA polymerase I have been identified. Specific
15 examples of these high fidelity mutants include, for
example, polymerases having the single substitutions
Asn666Asp, Asn666Ile, Ile665Leu, Leu670Val, Arg660Tyr
Arg660Ser, Gly668Arg, Arg660Lys, Gly668Ser and Gly668Gln;
polymerases having the double substitutions consisting of
20 Thr664Ile together with Asn666Asp, and Ala661Ser together
with Val669Leu; as well as polymerases having the triple
substitutions consisting of Thr664Pro, Ile665Val together
with Asn666Tyr, and Ala661Glu, Ile665Thr together with
Phe667Leu. Additional high fidelity mutants include, for
25 example, Phe667Leu and Phe667Tyr.

The invention provides a high fidelity
polymerase mutant having one or more amino acid
substitutions selected from the group consisting of
Phe667Leu; Asn666Asp; Asn666Ile; Ile665Leu; Leu670Val;
30 Arg660Tyr; Arg660Ser; Gly668Arg; Arg660Lys; Gly668Ser;

Thr664Pro, Ile665Val and Asn666Tyr. The polymerase
mutant Phe667Tyr has been previously described and is
excluded from the compositions of the invention.

The invention also provides an isolated
5   thermostable polymerase mutant having altered fidelity,
where the polymerase has one or more mutated amino acid
residues adjacent to an amino acid residue corresponding
to Arg659, Lys663, Phe667 or Tyr671 in *Taq* DNA polymerase
and the mutant is a low fidelity mutant. The invention
10   additionally provides a low fidelity polymerase mutant
having one or more amino acid substitutions selected from
the group consisting of Ala661Glu; Ala661Pro; Thr664Pro;
Thr664Asn; Thr664Arg; Asn666Val; Thr664Pro and Val669Ile;
Arg660Pro and Leu670Thr; Arg660Trp and Thr664Lys;
15   Ala662Gly and Thr664Asn; Ala661Gly and Asn666Ile;
Ala661Pro and Asn666Ile; and Ala661Ser, Ala662Gly,
Thr664Ser and Asn666Ile.

Low fidelity mutant DNA polymerases include
mutations involving substitutions at Ala661, Thr664,
20   Asn666, and Leu670. Specific examples of low fidelity
mutants include, for example, polymerases having the
single substitutions Ala661Glu, Ala661Pro, Thr664Pro,
Thr664Asn, Thr664Arg and Asn666Val; polymerases having
the double substitutions consisting of Thr664Pro together
25   with Val669Ile, Arg660Pro together with Leu670Thr,
Arg660Trp together with Thr664Lys, Ala664Gly together
with Thr664Asn, Ala661Gly together with Asn666Ile, and
Ala661Pro together with Asn666Ile; as well as polymerases
having four substitutions consisting of Ala661Ser,
30   Ala662Gly, Thr664Ser together with Asn666Ile.

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polymerases other than *Taq* DNA polymerase having
mutations at corresponding positions. In particular, the
invention provides thermostable polymerases other than
Taq DNA polymerase that have mutations at corresponding
5 positions and that have altered fidelity. Those skilled
in the art can determine corresponding positions based on
sequence homology between the polymerases.

The invention also provides an isolated nucleic
acid molecule encoding a polymerase mutant having high
10 fidelity. The nucleic acid molecule contains a
nucleotide sequence encoding substantially an amino acid
sequence of *Taq* DNA polymerase I having one or more amino
acid substitutions selected from the group consisting of
Phe667Leu; Asn666Asp; Asn666Ile; Ile665Leu; Leu670Val;
15 Arg660Tyr; Phe667Tyr; Arg660Ser; Gly668Arg; Arg660Lys;
Gly668Ser; Gly668Gln; Thr664Ile and Asn666Asp; Ala661Ser
and Val669Leu; Ala661Glu, Ile665Thr, and Phe667Leu; and
Thr664Pro, Ile665Val and Asn666Tyr.

Additionally provided is an isolated nucleic
20 acid molecule encoding a polymerase mutant having low
fidelity. The nucleic acid molecule contains a
nucleotide sequence encoding substantially an amino acid
sequence of *Taq* DNA polymerase I having a substitution of
one or more amino acids selected from the group
25 consisting of Ala661, Thr664, Asn666 and Leu670. The
invention also provides a polymerase mutant having one or
more amino acid substitutions selected from the group
consisting of Ala661Glu; Ala661Pro; Thr664Pro; Thr664Asn;
Thr664Arg; Asn666Val; Thr664Pro and Val669Ile; Arg660Pro
30 and Leu670Thr; Arg660Trp and Thr664Lys; Ala664Gly and
Thr664Asn; Ala661Gly and Asn666Ile; Ala661Pro and

The invention also provides methods for the
identification of one or more mutations in a gene using
the high fidelity mutant DNA polymerases of the
invention. For example, the use of a high fidelity
5   mutant to amplify a gene of interest gives greater
confidence that the amplified sequence will more
accurately reflect the actual sequence in the sample and
minimizes the introduction of artifactual mutations
during amplification of the gene. The higher accuracy of
10   gene amplification provided by a high fidelity mutant
also improves the identification of genetic mutations due
to the increased confidence that observed mutations are
more likely to reflect genetic mutations in the sample
rather than artifactual mutations introduced during
15   amplification.

Additionally, the invention provides methods
for identifying one or more mutations in a gene by
amplifying the gene using a high fidelity polymerase
mutant under conditions which allow polymerase chain
20   reaction amplification. The gene is amplified by
exposing the strands of the gene to repeated cycles of
denaturing, annealing and elongation to produce an
amplified gene product. Methods for amplifying genes
using PCR are well known to those skilled in the art and
25   include those described previously in PCR Primer. A
Laboratory Manual, Dieffenbach and Dveksler, eds., Cold
Spring Harbor Press, Plainview, New York (1995). The
presence or absence of one or more mutations in the gene
can be determined by sequencing the amplified product
30   using methods well known to those skilled in the art.

The invention provides methods for accurately

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polymerase mutant.   The repetitive nucleotide sequence
can be in a gene or in a microsatellite between genes.
The methods of amplifying the repetitive nucleotide
sequences are carried out under conditions which allow
5   PCR amplification with repeated cycles of denaturing,
annealing and elongation as described above.

         The high fidelity mutants of the invention are
advantageous for copying repetitive nucleotide sequences
such as repetitive DNA because polymerases found in
10   nature undergo slippage when copying DNA containing
repetitive sequences.   Therefore when polymerases found
in nature are used, the amplification products of a
nucleotide sequence containing a repetitive sequence do
not accurately reflect the size or sequence of a DNA
15   sequence in a sample.   However, the use of a high
fidelity polymerase mutant greatly increases the accuracy
of an amplification product to reflect the actual size
and sequence of the repetitive DNA sequence in the
sample.   Repetitive DNA can be found in microsatellites,
20   which contain multiple repetitive nucleotide sequences
and are dispersed throughout the genome.   These
repetitive di-, tri- and tetranucleotides are frequently,
but not invariably, located between genes.

         The invention also provides a method for
25   determining an inherited mutation by amplifying a gene
using a high fidelity polymerase mutant.   Such an
inherited mutation can be correlated with a genetic
disease, thereby allowing diagnosis of the genetic
disease.   The invention additionally provides methods for
30   diagnosing a genetic disease by amplifying a gene using a
high fidelity polymerase mutant.   A genetic disease is

mutation can be a somatic mutation or a germline
mutation.   The methods of the invention can be used to
diagnose any genetic disease using high fidelity
polymerase mutants.   Such genetic diseases can involve
5   point mutations, insertions and deletions.

The methods of the invention employ high
fidelity polymerase mutants and can similarly be used to
diagnose genetic diseases involving repetitive DNA.   In
one embodiment, the genetic disease involves mutations in
10   a microsatellite or repetitive DNA.   Microsatellites are
relatively stable in normal cells but are found to be
unstable and to vary in length in some forms of
hereditary and non-hereditary cancer, including
hereditary nonpolyposis colorectal cancer (HNPCC), other
15   cancers that arise in HNPCC families, Muir-Torre syndrome
and small-cell lung cancer (Loeb, Cancer Res. 54:5059-
5063 (1994); Brentnall, Am. J. Pathol. 147:561-563
(1995); Honchel et al., Semin. Cell Biol. 6:45-52 (1995);
Eshleman and Markowitz, Curr. Opin. Oncol. 7:83-89
20   (1995)).   Microsatellite instability appears to be
confined to tumors and is not present in normal tissues
of affected individuals.

The accuracy of amplification products of
repetitive DNA sequences provided by the high fidelity
25   mutants of the invention can be used to diagnose diseases
involving mutations in repetitive DNA sequences.   For
example, with tumor samples, the accurate amplification
of repetitive DNA sequences can be used to diagnose those
cancers involving variable length in microsatellite DNA.
30   Since microsatellite instability appears to be confined
to tumors, amplification of repetitive DNA using the high

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of a cancer patient, evaluating outcomes of therapy, staging tumors and determining tumor status. High fidelity mutants of the invention can also be applied to amplify DNA in blood samples to identify circulating
5   cells containing microsatellite instability as an indicator of a cancerous state.

     Other genetic diseases also involve repetitive DNA sequences, in particular, unstable triplet repeats. These unstable triplet repeat diseases involve increasing
10   lengths of triplet repeat regions, ranging from ~50 repeats in normal individuals, ~200 repeats in carriers to ~2000 repeats in affected individuals. Such unstable triplet repeat diseases include, for example, fragile X syndrome, spinal and bulbar muscular atrophy, myotonic
15   dystrophy, Huntington's disease, spinocereballar ataxia type 1, fragile X E mild mental retardation and dentatorubral pallidoluysian atrophy (Monckton and Caskey, Circulation 91:513-520 (1995)). The diagnosis of unstable triplet repeat diseases is particularly valuable
20   since the onset of symptoms can occur later in some diseases and the severity of the symptoms of some diseases can be correlated with the size of the extended triplet repeat region. Thus, amplification of these triplet repeat regions to more accurately reflect the
25   actual size of the triplet repeat in the individual provides more accurate diagnosis and prognosis of the disease. Amplification of the large expanded regions associated with triplet repeat diseases can be carried out using low fidelity polymerase mutants of the
30   invention since low fidelity polymerase mutants would be more likely to copy through very long stretches of repetitive nucleotide sequences.

One method for identifying a genetic disease
involves utilization of primers that hybridize to
specific genes. The primers contain 3'-terminal
nucleotides complementary to the corresponding nucleotide
5   in the mutant but not to the wild type gene. The
mismatched primer is used to extend the primer template
in the presence of a high fidelity mutant polymerase.
The presence of an extension product is indicative of a
mutant gene.

10   The mismatch PCR method is based on the fact
that a PCR primer that is not complementary to the
template at the 3' end is an inefficient substrate for
polymerases such as *Taq* DNA polymerase I. Wild type *Taq*
DNA polymerase will occasionally misextend a mismatched
15   primer, resulting in a false positive in an assay for a
gene mutation. For example, a mutant gene with a rare TT
mutation would be difficult to specifically amplify out
of a pool of DNA molecules containing a wild type CC at
the position of the TT mutant because wild type *Taq* DNA
20   polymerase would occasionally misextend the wild type
gene using the mismatched primer. In contrast, a high
fidelity polymerase would not extend the mismatched
primer. The products of a high fidelity polymerase in
the mismatch PCR assay would therefore correspond to the
25   mutant gene and would have fewer false positives than
that observed with wild type *Taq* DNA polymerase. Thus,
the more discriminating assay based on the use of high
fidelity polymerases results in a better assay for
detecting somatic mutations. The use of high fidelity
30   mutants in such a mismatch-PCR based assay is disclosed
herein (see Example V).

the low fidelity polymerase mutants of the invention.
The low fidelity polymerase mutants exhibit an efficiency
of accurate base incorporation that is less than that of
wild type polymerases. The efficiency of the low
5   fidelity polymerase mutant is about 50% or more,
generally 10% or more, and particularly 1% or more than
that of a wild type polymerase. These low fidelity
polymerase mutants would therefore exhibit between 2-fold
to 100-fold lower fidelity than wild type polymerase.
10 The introduction of mutations into specific genes using
low fidelity polymerase mutants of the invention is
useful for determining the effects of mutations on the
function of those gene products.

         It is understood that modifications which do
15 not substantially affect the activity of the various
embodiments of this invention are also included within
the definition of the invention provided herein.
Accordingly, the following examples are intended to
illustrate but not limit the present invention.

20   **EXAMPLE I**

Random Sequence Mutagenesis and Identification of Active
Taq DNA Polymerase Mutants

         This example demonstrates random nucleotide
sequence mutagenesis of a polymerase target sequence and
25 identification of active polymerase mutants.

         Random sequence mutagenesis was used to
introduce mutations into the O-helix of _Taq_ DNA
polymerase. Briefly, the _Taq_ DNA polymerase I gene was
obtained from the bacterial chromosome by cloning in

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fragment containing the *Taq* DNA polymerase I gene,
including the 5'-3' exonuclease domain and the tac
promoter region, was further transferred into the SalI
site of pHSG576 (pTacTaq). The *Taq* DNA polymerase I gene
5   was sequenced to confirm wild type sequence except for
the lack of the N-terminal three amino acids.

        A vector containing a nonfunctional insert
within the *Taq* DNA polymerase I gene was constructed and
subsequently replaced with an oligonucleotide containing
10 the random sequence to avoid contamination with
incompletely cut vectors. To generate the nonfunctional
vector, a SacII site was produced using site-directed
mutagenesis by changing 2070C to G using a synthetic
oligomer, 5'-GGG TCC ACG GCC TCC CGC GGG ACG CCG AAC ATC
15 CAG CTG (SEQ ID NO:3) (SacII-2) and the single-stranded
plasmid pFC85 (Kunkel, Proc. Natl. Acad. Sci. USA 82:488-
492 (1985)). The BstX1-NheI fragment that carries the
SacII site was substituted for the corresponding fragment
in pTacTaq (pTacTaqSac). A SacII-NheI fragment in
20 pTacTaqSac was further replaced with the synthetic
oligomer 5'-GGA CTG CAT ATG ACT G (SEQ ID NO:4) (DUM-U)
hybridized with 5'-CTA GCA GTC ATA TGC AGT CCG C
(SEQ ID NO:5) (DUM-D) to create the nonfunctional vector
(Dube et al., Biochemistry 30:11760-11767 (1991)).

25   Oligonucleotides containing 9% random sequence,
in which each nucleotide indicated in parentheses was 91%
wild type nucleotide and 3% each of the other three
nucleotides, were synthesized by Keystone Laboratories
(Menlo Park, CA): O+9 RANDOM is 5'-CGG GAG GCC GTG GAC
30 CCC CTG ATG (CGC CGG GCG GCC AAG ACC ATC AAC TTC GGG GTC
CTC TAC) GGC ATG TCG GCC CAC CG (SEQ ID NO:6); O-0 RANDOM

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ends of the two oligonucleotides are complementary.
Equimolar amounts of these oligonucleotides (20 pmol)
were mixed, hybridized, and extended by five cycles of
PCR reaction (94°C for 30 sec, 57°C for 30 sec, and 72°C
5   for 30 sec) in a 100 μl reaction mixture containing 10 mM
Tris-HCl (pH 8.3), 50 mM KCl, 1.5 mM MgCl$_2$, 0.001%
gelatin, 50 μM dNTPs, and 2.5 units of Taq DNA polymerase
I. This PCR product (10 μl) was further amplified 25
cycles with 20 pmol of O(+)PRIMER (5'-TTC GGC GTC CCG CGG
10 GAG GCC GTG GAC CCC CT)(SEQ ID NO:8) and 20 pmol of
O(-)PRIMER (5'-GTA AGG GAT GGC TAG CTC CTG
GGA)(SEQ ID NO:9) under the same conditions. The
amplified product was purified by phenol/chloroform
extraction followed by ethanol precipitation and
15 digestion with the restriction enzymes, SacII and NheI,
at 37°C for 30 min in 50 mM Tris-HCl (pH 7.9), 50 mM
NaCl, 10 mM MgCl$_2$ and 1 mM dithiothreitol. The
restriction fragment containing the random sequence was
purified by phenol/chloroform extraction, ethanol
20 precipitation, and filtration using a Microcon 30 filter
(Amicon, Beverly, MA). For the totally random library,
five oligonucleotides (80-mers), each having totally
random sequence at one of the codons 659, 660, 663, 667
or 668, were combined in equal amounts and hybridized to
25 O-O RANDOM. After extension and digestion with
endonucleases, the combined products were purified and
processed as above.

A random library of Taq DNA polymerase genes
containing randomized nucleotide sequence corresponding
30 to the O-helix was generated by digesting the vector
containing the nonfunctional insert with NheI and SacII
restriction endonucleases. The large DNA fragment was

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large fragment, lacking the nonfunctional insert, was
ligated with an oligonucleotide containing randomized
sequence by incubating overnight at 16°C with T4 DNA
ligase. The ligation mixture was then used to transform
5 DH5α by electroporation according to Bio-Rad (Hercules,
CA). After electroporation, 1 ml of SOC (2%
bactotryptone/0.5% yeast extract/10 mM NaCl/2.5 mM KCl/10
mM MgCl$_2$/10 mM MgSO$_4$/20 mM glucose) was added and
incubation continued for 1 h at 37°C. An aliquot was
10 plated on 2xYT (16 g/liter tryptone, 10 g/liter yeast
extract, 5 g/liter NaCl, pH 7.3) containing 30 µg/ml
chloramphenicol to determine the total number of
transformants, and the remainder was inoculated into 500
ml of 2xYT containing 30 µg/ml chloramphenicol and
15 cultured at 37°C overnight. Plasmids (random library
vector) were purified and used for transformation of
recA718 polA12 strain.

     For genetic complementation to determine active
polymerase mutants, E. coli recA719 polA12 cells (SC18-12
20 E. coli B/r strain, which has the genotype recA718 polA12
uvrA155 trpE65 lon-11 sulA1) were transformed with
plasmids pHSG576 or pTacTaq by electroporation (Bio-Rad
Genepulser, 2kV, 25 µFD, 400 Ω) (Sweasy and Loeb, supra,
(1992); Sweasy and Loeb, Proc. Natl. Acad. Sci. USA
25 90:4626-4630 (1993); Witkin and Roegner-Maniscalo, J.
Bacteriol. 174:4166-4168 (1992)). Thereafter, 1 ml of
nutrient broth (NB) (8 g/liter) containing NaCl
(4 g/liter) and 1 mM isopropyl β-D-thiogalactoside (IPTG)
was added and the mixture was incubated for 1 h at 37°C.
30 The transformed cells were plated on nutrient agar plates
(containing 23 g/liter Difco nutrient agar, 5 g/liter
NaCl, 30 µg/ml chloramphenicol, 12.5 µg/ml tetracycline

phase at 30°C. Thereafter, ~10 µl (10⁴ cells) was
introduced at the center of an agar plate, and the
inoculation loop was gradually moved from the center to
the periphery as the plate was rotated. Duplicate plates

5   were incubated at 30°C or 37°C for 30 h. To determine
complementation efficiency by *Taq* DNA polymerase I and to
isolate mutants, cultures of the *recA718 polA12* strain
harboring either pHSG576 or *Taq* DNA polymerase I were
diluted with NB medium and plated (~500 colonies per

10   plate). Duplicate plates were incubated at 30°C or 37°C,
and visible colonies were counted after a 30 h
incubation. Complementation was verified by a second
round of electroporation and colony formation at the
nonpermissive temperature. Cell-free extracts were

15   prepared from selected colonies obtained at the
restrictive temperature and assayed to confirm that they
contained a temperature-resistant DNA polymerase activity
(Lawyer et al., <u>J. Biol. Chem.</u> 264:6427-6437 (1989)).

         Wild type *Taq* DNA polymerase I was tested for

20   its ability to complement a temperature sensitive
polymerase contained in the *E. coli* strain *recA718
polA12,* which is unable to grow at 37°C in rich media at
low cell density (Witkin and Roegner-Maniscalo, 1992,
supra). The temperature sensitive phenotype of *E. coli*

25   strain *recA718 polA12* was complemented by transformation
with the pTacTaq plasmid encoding wild type *Taq* DNA
polymerase I as indicated by growth at 37°C. Therefore,
this *E. coli* strain containing a temperature sensitive
polymerase provides a good model system for testing *Taq*

30   DNA polymerase I mutants.

         To evaluate the involvement of different amino

random sequences were substituted for nucleotides
encoding a portion of the substrate binding site of *Taq*
DNA polymerase I (O-helix, amino acids Arg659 through
Tyr671). The substituted stretch was 39 nucleotides long
5 with 9% randomization. At each position the proportion
of the wild type residue was 91% and the other 3
nucleotides were present in equal amounts (3% each).

A library of 50,000 independent mutants was
obtained. The number of colonies obtained at 37°C was
10 11.8% of that obtained at 30°C. Therefore, screening a
randomized library using *E. coli* strain *recA718 polA12*
provided approximately 5900 colonies containing active
Taq DNA polymerase and potential polymerase mutants.

These results show that a randomized library
15 can be used to generate a population of polymerase
mutants. These results also show the identification of
active *Taq* DNA polymerase I mutants by screening for
active polymerase mutants using genetic selection.

EXAMPLE II

20   Identification of *Taq* DNA Polymerase I Mutants and
Immutable or Nearly Immutable Amino Acid Residues

This example describes the identification *Taq*
DNA polymerase I mutants generated by a randomized
library and the identification of immutable or nearly
25 immutable amino acid residues.

The active *Taq* DNA polymerase I mutants
identified by the screen described in Example I were
further characterized. The entire random nucleotide-

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plasmids obtained at 37°C (positively selected), 16
plasmids obtained at 30°C (nonselected) and 29 plasmids
obtained at 30°C, which failed to grow at 37°C (negatively
selected). All substitutions were in the randomized
5   nucleotides except for 12 clones.

        Among the 230 positive plasmids, 168 contained
silent mutations in one or more codons. At the amino
acid level, 106 encoded the wild type residue and 124
encoded substitutions, in accord with the expected
10 distribution in the plasmid population. Of the 124
plasmids with amino acid changes, 40 were unique mutants
obtained just once. The remaining 84 plasmids
represented 21 different mutants. At least 79% of those
encoding the same amino acid substitutions were
15 independently derived since they contained different
silent mutations in other codons. In total, 61 different
amino acid sequences were obtained that complemented the
temperature-sensitive phenotype of the *recA718 polA12*
host.

20   A compilation of the amino acid substitutions
found in *Taq* DNA polymerase I is shown in Figure 2.
Solid boxes indicate the amino acid residues for which no
substitutions were detected. Dashed boxes mark the amino
acid positions where only conservative substitutions were
25 found. The amino acid positions of *Taq* DNA polymerase I
and corresponding positions of *E. coli* DNA polymerase I
are indicated at the top. WT represents the wild type
sequence and randomized amino acids are written in
boldface type. The amino acids that have not been found
30 in the DNA polymerase I family are outlined (Braithwaite
and Ito, <u>Nucleic Acids Res.</u> 21:787-802 (1993)). Panel A

the sequence of each multiply substituted mutant selected
from the 9% library. Panel C shows mutations selected
from the totally random library.

   The distribution of single amino acid
5   substitutions among the active mutants was not random
(see Figure 2A). For example, numerous diverse
substitutions were observed at Ala661 and Thr664. In
contrast, no substitutions were detected at five
positions (Arg659, Arg660, Lys663, Phe667 and Gly668).
10   This uneven distribution of replacements is unlikely to
be the result of a bias in the nucleotide composition of
the random insert since sequencing of both the
nonselected and negatively selected plasmids revealed
multiple nucleotide substitutions at each of the targeted
15   positions and because silent mutations were detected at
each of these positions in the selected clones.

   A nonrandom distribution of substitutions was
also observed among active mutants containing multiple
substitutions (see Figure 2B). Again, Ala661 and Thr664
20   were replaced with a variety of residues. However, no
amino acid substitutions were observed in place of
Arg659, Lys663 and Gly668, even though different silent
nucleotide substitutions were found at each of these
positions. A comparison of Figure 2A and B shows that
25   substitutions at Arg660 and Phe667 occur only in the
presence of substitutions at other positions. In
addition to the mutants containing multiple substitutions
shown in Figure 2B, two additional triple mutants were
also found: mutant 44, with Ala661Pro, Thr664Arg, and
30   Val669Leu; and mutant 54, with Ala661Thr, Thr664Pro and
Ile665Val.

The partially substituted library (9%) does not provide a vigorous test of the immutability of specific codons. Only 0.07% of sequences at each codon would be expected to contain nucleotide substitutions at all three
5   positions. To further probe the mutability of specific amino acid residues, a second library was constructed that contained totally random substitutions at a limited number of designated codons. In this library, nucleotides encoding each of the five amino acids Arg659,
10 Arg660, Lys663, Phe667 and Gly668 were randomized. These were amino acid positions that did not yield single substitutions in the 9% random library (Figure 2A). Approximately 1300 transformants, which is 4 times more than the number required for each possible substitution
15 at each of the target codons, were screened. At the nonpermissive temperature, 113 colonies were obtained, 84 of which contained codons that encoded the wild type amino acid sequence. Most of the amino acid substitutions occurred in place of Arg660 or Gly668.

20   Again, Arg659 and Lys663 were completely conserved, with 16 and 5 silent mutations scored at these codons, respectively. The expected number of silent mutations were 21 and 4.2, respectively, assuming that the 5 randomized oligomers that comprised the library
25 were mixed in equimolar proportions. These numbers show that the oligomers were roughly equally represented in the library and that sufficient mutants were sampled to conclude that Arg659 and Lys663 are immutable in these genetic complementation experiments (P < 0.05 for Met and
30 Trp, P < 0.01 for all other substitutions). Only Tyr substituted for Phe at position 667 (Figure 2C), and six silent mutations were scored for this codon. An

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library but not shown in Figure 2 is mutant 601, with
double substitutions Ile665Asn and Val669Ile.

These results show that generating a random
library and screening by genetic complementation provided
5   a number of active *Taq* DNA polymerase I mutants. These
results also show that amino acid residues Arg659 and
Lys663 were found to be immutable and Phe667 and Tyr671
were found to tolerate only conservative substitutions.

EXAMPLE III

10   **Determination of the Fidelity of Active *Taq* DNA**
Polymerase I Mutants

This example describes methods of determining
the fidelity of active *Taq* DNA polymerase I mutants. Two
types of assays are useful for determining the fidelity
15   of active polymerase mutants, a primer extension assay
and a forward mutation assay.

Crude extracts were used to determine the
fidelity of polymerase mutants. A single colony of
E. coli DH5α (F⁻, φ80dlacZΔM15, Δ(lacZYA-argF)U169, deoR,
20   recA1, endA1, phoA, hsdR17(r$_k$⁻m$_k$⁺), supE44, λ⁻, thi-1,
gyrA96, relA1) carrying wild type or mutant *Taq* DNA
polymerase I was inoculated into 40 ml of 2xYT
(16 g/liter tryptone, 10 g/liter yeast extract, 5 g/liter
NaCl, pH 7.3) containing 30 mg/liter chloramphenicol.
25   After incubation at 37°C overnight with vigorous shaking,
an equal amount of fresh medium with 0.5 mM IPTG was
added, and incubation was continued for 4 h. Cells were
harvested, washed once with TE buffer (10 mM Tris-HCl,
pH 8.0, 1 mM EDTA) and suspended in 100 ul of buffer A

fluoride, 1 mM dithiothreitol, 0.5 mg/liter leupeptin,
1 mM EDTA, 250 mM KCl). Bacteria were lysed by
incubating with lysozyme (0.2 mg/ml) at 0°C for 2 h. The
lysate was centrifuged at 15,000 rpm (Sorvall, SA-600

5   rotor) (DuPont, Newtown, CT) for 15 min, and the
supernatant solution was incubated at 72°C for 20 min.
Insoluble material was removed by centrifugation.

Polymerases were purified as described
previously with some modifications (Lawyer et al., PCR

10 Methods Application 2:275-287 (1993). Briefly, a single
colony of E. coli DH5α carrying wild type or mutant Taq
DNA polymerase I was inoculated into 10 ml of 2xYT. Two
ml of the inoculum was immediately added to each of 5
bottles containing 1 liter of 2xYT with 30 mg/liter

15 chloramphenicol. After overnight incubation at 37°C with
vigorous shaking, 1 liter of 2xYT containing 30 mg/liter
chloramphenicol and 0.5 mM IPTG was added, and incubation
was continued for 4 h. Cells were harvested, washed once
with TE buffer and suspended in 100 ml buffer A.

20 Bacteria were lysed by incubating with lysozyme
(0.2 mg/ml) at 0°C for 2 h and then sonicating on ice for
45 sec by using a micro-tip probe (Sonifier, Branson
Sonic Power, Danbury, CT).

The lysate was centrifuged at 15,000 rpm

25 (Sorvall, SA-600 rotor) for 15 min, and the supernatant
solution was incubated at 72°C for 20 min. Insoluble
material was removed by centrifugation. Ammonium sulfate
(0.2 M) and Polymin P (0.6%) were added and the
suspension was held on ice for 1 h. After removal of the

30 precipitate by centrifugation and filtration through a
Costar 8310 filter, the filtrate was applied to a

sulfate and 0.01% Triton X-100. The column was washed
with the same buffer (300 ml) and activity was eluted
with buffer B (TE buffer containing 0.01% Triton X-100
and 50 mM KCl). The eluate (100 ml) was dialyzed
5 overnight against 4 liters of buffer B and loaded onto a
0.8 x 8-cm heparin-SEPHAROSE CL6B (Pharmacia Biotech)
column equilibrated with buffer B. After washing with
buffer B (50 ml), activity was eluted in a 30 ml linear
gradient of 50-500 mM KCl in TE buffer containing 0.01%
10 Triton X-100. Active fractions were collected, dialyzed
against 50 mM Tris-HCl (pH 8.0) containing 50 mM KCl and
50% glycerol, and stored at -80°C.

To confirm and quantitate the presence of
polymerase activity, crude extracts or purified enzyme
15 was incubated at 72°C for 5 min in 50 mM Tris-HCl
(pH 8.0), 2 mM MgCl$_2$, 100 μM each dATP, dGTP, dCTP and
dTTP, 0.2 μCi of (^{3}H)dATP and 200 μg/ml activated calf
thymus DNA. Incorporation of radioactivity into an acid-
insoluble product was measured according to Battula and
20 Loeb (J. Biol. Chem. 249:4086-4093 (1974). One unit
represents incorporation of 10 nmol of dNMP in 1 h,
corresponding to 0.1 unit as defined by Perkin-Elmer.

For the primer extension assay, the 14-mer
primer 5'-CGCGCCGAATTCCC (SEQ ID NO:10) was ^{32}P-labeled at
25 the 5' end by incubation with (γ-^{32}P)ATP and T4
polynucleotide kinase and annealed to an equimolar amount
of the template 46-mer
5'-GCGCGGAAGCTTGGCTGCAGAATATTGCTAGCGGGAATTCGGCGCG
(SEQ ID NO:11). Heat-inactivated E. coli extracts
30 containing 0.3-1 unit of wild type or mutant Taq DNA
polymerases were incubated at 45°C for 60 min in 50 mM

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primer. A set of four additional reactions, each lacking
a different dNTP, was carried out for each polymerase.
Purified enzyme (1 unit) was incubated for the times
indicated under the same conditions as for crude
5   extracts. After electrophoresis in a 14% polyacrylamide
gel containing 8M urea, reaction products were analyzed
by autoradiography. Extension was quantified by using an
NIH imaging program (see http//www.nih.gov/).

For the forward mutation assay, the non-coding
10 strand of the *lacZα* gene contained in 200 ng of gapped
M13mp2 DNA was copied by using 5 units of wild type or
mutant *Taq* DNA polymerase I in a reaction mixture
containing 50 mM Tris-HCl (pH 8.0), 2 mM $MgCl_2$ and 50 mM
KCl (Feig et al. Proc. Natl. Acad. Sci. USA 91:6609-6613
15 (1994)). For determining low fidelity polymerase
mutants, the reaction included 20 μM each dNTP. For
determining high fidelity polymerase mutants, the
reaction was carried out with biased dNTP pools
containing 0.5 mM of one dNTP and 20 mM of each of the
20 other three dNTPs. For example, the reaction could
contain 0.5 mM dATP and 20 mM each of dGTP, dCTP and
dTTP. After incubation at 72°C for 5 min, the DNA was
transfected into host *E. coli* and the plaques were scored
for white and pale blue mutant plaques (Tindall et al.,
25 Genetics 118:551-560 (1988)).

These results show that the fidelity of active
Taq DNA polymerase mutants can be determined using a
primer extension assay and a forward mutation assay.

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EXAMPLE IV

Identification of Low Fidelity *Taq* DNA Polymerase I
Mutants

This example shows the identification of low
5   fidelity *Taq* DNA polymerase I mutants.

The active *Taq* DNA polymerase I mutants
identified in Example II were assayed by the methods
described in Example III to identify low fidelity
mutants. Screening for activity was carried out on 67 of
10 75 sequenced mutants, including all 38 with single amino
acid substitutions described in Figure 2. Plasmids
encoding the mutant polymerases were cloned, purified and
grown in *E. coli*, and host cells were analyzed for
expression of *Taq* DNA polymerase I by measuring the
15 activity of crude extracts. *E. coli* DNA polymerases and
nucleases were inactivated by heating at 72°C for 20 min.
The ability of heat-treated extracts to elongate primers
in the absence of a complete complement of four dNTPs was
then determined using a set of five reactions. One
20 reaction contained all four complementary nucleoside
triphosphates while each of the others lacked a different
dNTP ("minus conditions"). Elongation in the minus
reactions is limited by the rate of misincorporation at
template positions complementary to the missing dNTP.

25   A primer extension assay was performed on wild
type *Taq* DNA polymerase I and several mutants, revealing
that several mutants had elongation patterns that
differed from wild type *Taq* DNA polymerase. In the
presence of all four dNTPs, every extract examined
30 extended more than 90% of the hybridized primer to a

the minus reactions, wild type *Taq* DNA polymerase I
extended 48-60% of the primer up to, but not opposite,
the first template position complementary to the missing
dNTP. The remaining primer was terminated opposite the
missing dNTP, presumably by incorporation of a single
non-complementary nucleotide, or was terminated further
downstream, presumably by extension of the mispaired
primer terminus. A variety of elongation patterns was
observed for the 67 mutants. Thirteen mutants extended
more of the primer and/or synthesized a greater
proportion of longer products than the wild type enzyme
in three or four of the minus reactions. For example,
mutant 2 formed full length products in reactions lacking
dGTP or dTTP. This increased extension presumably
reflects increased incorporation and/or extension of
non-complementary nucleotides. Other mutants extended
less of the primer or synthesized shorter products than
the wild type enzyme, for example, mutant 5. In several
cases, different amino acid substitutions at the same
position either increased or decreased extension in
comparable minus reactions.

A compilation of amino acid replacements in the
13 mutants that displayed increased extension in at least
three of the minus reactions is shown in Table I. With
the exception of Gly668, one or more substitutions that
putatively reduce the accuracy of DNA synthesis were
observed for each of the 9 non-conserved amino acids.
Eleven mutants harbored substitutions at either Ala661 or
Thr664, including several single mutants. This initial
screen with crude extracts suggested that a large number
of changes are permitted in the O-helix that do not
reduce the ability of *Taq* DNA polymerase I to complement

Table I. Low Fidelity Mutants of *Taq* DNA Polymerase I Identified in the Primer Extension Screen

	659				663				667				671
WT :	R	R	A	A	K	T	I	N	F	G	V	L	Y
29 :			E										
36 :						P					I		
40 :			P										
45 :						P							
53 :						N							
130 :		P										T	
156 :			S	G		S	T						
175 :		W			K								
206 :						R							
240 :				G		N							
247 :			G					I					
248:								V					
306 :			P					I					

substitutions in the O-helix that do not reduce the ability of *Taq* DNA polymerase I to carry out functional complementation reduce the fidelity of DNA synthesis *in vitro*.

To demonstrate that the reduction in fidelity exhibited by crude extracts is due to mutant *Taq* DNA polymerase I, wild type enzyme was purified as well as the three single mutants Ala661Glu, Ala661Pro and Thr664Arg. The mutant Ile665Thr, a mutant predicted to have no alteration in fidelity based on complementation assays, was also purified as a control. The mutated enzymes retained at least 29% of wild type activity *in*

temperature-sensitive host DNA polymerase I and ensures
that analysis of fidelity will not be complicated by
major impairments of catalytic efficiency.

5   Primer extension assays were carried out with
the homogenous mutant polymerases. Wild type *Taq* DNA
polymerase I extended most of the primer to one
nucleotide before the template position opposite the
missing complementary dNTP in a 5 min reaction. Only
about 30% of the primers were elongated further. In
10   reactions containing equivalent activity, the mutant
polymerases Ala661Glu, Thr664Arg and Ala661Pro extended a
larger proportion of the primers past the sites where the
wild type polymerase ceased synthesis. The control
enzyme Ile665Thr yielded an elongation pattern similar to
15   that of the wild type enzyme. Elongation reactions with
the three polymerases were also carried out for 60 min.
Again, Ala661Glu and Thr664Arg synthesized a greater
proportion of longer products than obtained with the wild
type and Ile665Thr polymerases. Notably, Ala661Glu,
20   Thr664Arg and Ala661Pro synthesized longer products in
5 min than the wild type did in 60 min.

      To further analyze the reduced fidelity
exhibited by the low fidelity polymerase mutants, a time
course of primer elongation was carried out. Wild type
25   *Taq* DNA polymerase I extended 9% of the primers past the
first deoxyguanosine template residue within the 60 min
incubation period, but elongation past the second
deoxyguanosine was not detected. In the same interval,
Thr664Arg extended 93% of the primer past the first
30   template deoxyguanosine, and elongation proceeded past as
many as five template deoxyguanosines. Importantly, a

the products. These time course data indicate that
greater elongation reflects increased ability to utilize
non-complementary substrates and primer termini, rather
than a putative difference in the amount of activity

5   present.

In a forward mutation assay, the fidelity of
DNA synthesis by the purified polymerases was quantitated
by measuring the frequency of mutations produced by
copying a biologically active template *in vitro* (Kunkel

10   and Loeb, <u>J. Biol. Chem</u> 254:5718-5725 (1979)). The
target sequence was the *lacZα* gene located within a
single-stranded region in gapped circular double-stranded
M13mp2 DNA (Feig and Loeb, <u>Biochemistry</u> 32:4466-4473
(1993)). The gapped segment was filled by synthesis with

15   the wild type or mutant enzymes. The double-stranded
circular product was transfected into *E. coli*, and the
mutation frequency was determined by scoring white and
pale blue mutant plaques. A comparison of the specific
activities and mutation frequencies of the purified

20   enzymes is presented in Table II. After synthesis by
wild type *Taq* DNA polymerase I, the mutation frequency
was not greater than that of the uncopied control.
Synthesis by Ala661Glu and Thr664Arg gave rise to
mutation frequencies more than 7- and 25-fold greater,

25   respectively, than that of the wild type polymerase.

A sample of independent, randomly chosen
mutants produced by Thr664Arg was characterized by DNA
sequence analysis using a THERMO SEQUENASE cycle
sequencing kit (Amersham Life Science, Cleveland, OH).

30   Both base substitutions and frameshifts were found

Table II. Mutation Frequency in the *lacZα* Forward Mutation Assay

Taq Pol I	Specific Activity	Plaques Scored		Mutation Frequency
		Total	Mutant	
	units/mg			*x10⁻³*
WT	66,000	8,637	22	2.5
A661E	45,000	6,782	116	17.1
T664R	23,000	5,148	324	62.9

throughout the targeted *lacZα* gene and its regulatory sequence. Of the 64 independent plaques, 57 had mutations in the target. Other mutations presumably occurred outside the target region. Some had more than one base substitution and a total of 66 mutations were observed (see Figure 3). Among them, 61 were base substitutions. Transitions (38/61) were more frequent than transversions (23/61). T → C transitions accounted for 31 of 61 base substitutions, while T → A (9/61), A → T (8/61) and G → A (5/61) substitutions were less frequent. This base substitution spectrum is essentially the same as that reported for wild type *Taq* DNA polymerase I (Tindall and Kunkel, *supra*, 1988). From these data, the base substitution fidelity of Thr664Arg can be calculated as 8.6 x 10^{-4} or 1 error per 1200 nucleotides. On the basis of the five frameshift mutants detected, the frameshift error can be calculated as 4.9 x 10^{-5} or 1 error per 20,000 nucleotides.

These results show that low fidelity *Taq* DNA polymerase I mutants were identified from a randomized library using a genetic complementation screen. The fidelity of *Taq* DNA polymerase I mutants was determined

EXAMPLE V

Identification of High Fidelity *Taq* DNA Polymerase I Mutants

This example shows the identification of high
fidelity *Taq* DNA polymerase I mutants.

The active *Taq* DNA polymerase I mutants
identified in Example II were assayed by the methods
described in Example III to identify high fidelity

Table III. Candidate High Fidelity Mutants of *Taq* DNA Polymerase I

	659	660	661	662	663	664	665	666	667	668	669	670	671
WT :	R	R	A	A	K	T	I	N	F	G	V	L	Y
FL :									L				
74 :			E				T		L				
146 :								D					
147 :								I					
149 :						I		D					
169 :				S							L		
186 :							L						
219 :						P	V	Y					
254 :												V	
407 :		Y											
424 :									Y				
426 :		S											
487 :										R			
488 :		K											
530 :										S			
614 :										Q			

mutants. A panel of 75 active polymerases was screened.
Candidate high fidelity polymerase mutants are shown in
Table III.

Thirteen of the active polymerases exhibited greater
5 accuracy in DNA synthesis. Table IV summarizes the
results of a forward mutation assay of some of these high
fidelity mutants. Several polymerase mutants displayed
higher fidelity than the wild type *Taq* DNA polymerase.
Polymerase mutants exhibiting particularly high fidelity
10 are mutant 424, with Phe667Tyr, mutant 426, with
Arg660Ser and mutant 488, with Arg660Lys.

Table IV. Fidelity of *Taq* DNA Polymerase Mutants in a
lacZ Forward Mutation Assay

Enzyme	Total Plaques	Mutant Plaques	Mutation Frequency
			$x10^{-3}$
Wild Type	5680	49	8.6
High Fidelity Mutants			
MS147	7249	47	6.5
MS169	7275	34	5.1
MS254	6898	40	5.8
MS424	4810	14	2.7
MS426	5727	23	4.1
MS488	3442	13	1.5
Low Fidelity Mutant			
MS206	3333	133	40

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These results show that *Taq* DNA polymerase
mutants were identified and found to exhibit higher
fidelity than wild type *Taq* DNA polymerase.

EXAMPLE VI

5   **High Fidelity *Taq* DNA Polymerase Mutants Enhance the**
Sensitivity of Mismatch PCR-based Assays for Somatic
Mutations

This example shows the use of high fidelity
mutants obtained by mutating the active site O-helix of
10 *Taq* DNA polymerase I to enhance the sensitivity of
mismatch PCR-based assays for somatic mutations.

Mismatch PCR is the basis of allele-specific
identification of inherited mutations within genes and
somatic mutations that occur in tumors. In these
15 studies, one compares the extension of a correctly
matched primer with the lack of extension using a primer
with a 3'-terminal mismatch. The rate of extension by
DNA polymerase using a primer with a single mismatch
compared to a primer with a 3'-complementary base pair
20 (matched) terminus is approximately 10^{-5} (Perinno and
Loeb, J. Biol. Chem. 262:2898-2905 (1989)). Elongation
from a double mismatch is even less frequent, and thus
offers an even more stringent test of the inability of
mutant *Taq* DNA polymerases to elongate a mismatched
25 primer terminus.

A template containing the wild type sequence of
human DNA polymerase-β at nucleotide positions 886-889
(CCCCTGGG) was utilized. PCR reactions were carried out
with two complementary primers that flank the sequence

mismatched template containing a terminally mismatched primer with AA at the 3' terminal position. The AA would be across from the CC (underlined) in the template strand. In these studies, the ratio of templates

5   containing the complementary and non-complementary sequences were varied. The PCR amplified product was separated by polyacrylamide gel electrophoresis and quantitated by phosphoimage analysis. Wild type *Taq* DNA polymerase detected one molecule of template containing a

10   TT substitution in place of the two template CC when present in a population of 10^5 molecules containing the non-mutant templates with the CC substitution. In contrast, both of the high fidelity *Taq* DNA polymerase mutants, with substitutions Phe667Tyr and Arg659Ser,

15   detected one molecule of the TT template amongst 10^8 molecules of the CC template when the primer contained two terminal 3'-AA nucleotide residues.

        These results show that high fidelity *Taq* DNA polymerase mutants have two to three orders of magnitude

20   enhanced sensitivity for detecting mutant DNA using a mismatch PCR-based assay.

                          EXAMPLE VII

            **High Fidelity *Taq* DNA Polymerase Mutants Enhance
            Sensitivity of Detection of Repetitive DNA Sequences**

25   This example demonstrates the use of high fidelity polymerase mutants to enhance the sensitivity and accuracy of amplifying repetitive DNA sequences.

        Detection of the length of unstable microsatellite DNA in certain human tumors has depended

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gels. Due to the slippage of DNA polymerase while
copying repetitive DNA, the interpretation of the results
of this method have remained unsatisfactory.

  High fidelity *Taq* DNA polymerases are
5 identified using the methods described in Examples I and
III. DNA templates containing runs of CA repeats with
the number of repeats varying from 5 to 50 are used to
test high fidelity *Taq* DNA polymerase mutants. After 20
to 70 rounds of PCR amplification, the product of the
10 reaction is displayed on polyacrylamide gels. High
fidelity polymerase mutants which display less slippage
errors copying the repetitive sequences are identified.
These high fidelity polymerase mutants are used to
amplify repetitive DNA sequences in samples, for example
15 tissue or tumor samples:

  These results show that high fidelity mutants
having enhanced sensitivity and accuracy in amplifying
repetitive DNA sequences can be identified and used to
amplify repetitive DNA in tissue or tumor samples.

20 Throughout this application various
publications have been referenced. The disclosures of
these publications in their entireties are hereby
incorporated by reference in this application in order to
more fully describe the state of the art to which this
25 invention pertains.

  Although the invention has been described with
reference to the disclosed embodiments, those skilled in
the art will readily appreciate that the specific
experiments detailed are only illustrative of the

modifications can be made without departing from the
spirit of the invention.

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We claim:

1.   A method for identifying a thermostable
polymerase having altered fidelity, comprising generating
a random population of polymerase mutants by mutating one
5   or more amino acid residues adjacent to an immutable or
nearly immutable residue in an active site O-helix of a
thermostable polymerase and screening said population for
one or more active polymerase mutants.

2.   The method of claim 1, further comprising
10   determining a fidelity of said active polymerase mutant.

3.   The method of claim 1, wherein said one or
more amino acid residues is immediately adjacent to an
immutable or nearly immutable residue.

4.   The method of claim 1, wherein said one or
15   more amino acid residues is adjacent to an amino acid
residue corresponding to Arg659, Lys663, Phe667 or Tyr671
in *Taq* DNA polymerase.

5.   The method of claim 4, wherein said
thermostable polymerase is *Taq* DNA polymerase.

20   6.   An isolated thermostable polymerase mutant
having altered fidelity, wherein said polymerase mutant
comprises one or more mutated amino acid residues
adjacent to an immutable or nearly immutable residue in
the active site O-helix of a thermostable polymerase.

25   7.   The polymerase mutant of claim 6, wherein
said polymerase is *Taq* DNA polymerase.

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8.   The polymerase mutant of claim 6, wherein
said one or more amino acid residues is immediately
adjacent to an immutable or nearly immutable residue.

9.   The polymerase mutant of claim 6, wherein
said mutated amino acid residue is adjacent to an amino
acid residue corresponding to Arg659, Lys663, Phe667 or
Tyr671 in *Taq* DNA polymerase.

10.   The polymerase mutant of claim 9, wherein
said polymerase is *Taq* DNA polymerase.

11.   The polymerase mutant of claim 7, wherein
said mutant is a high fidelity mutant.

12.   The polymerase mutant of claim 11, wherein
said polymerase mutant comprises one or more amino acid
substitutions selected from the group consisting of
Arg660Tyr; Arg660Ser; Gly668Arg; Arg660Lys; Gly668Ser;
and Gly668Gln.

13.   The polymerase mutant of claim 7, wherein
said mutant is a low fidelity mutant.

14.   The polymerase mutant of claim 13, wherein
said polymerase mutant comprises substitution of one or
more amino acids selected from the group consisting of
Ala661, Thr664, Asn666 and Leu670.

15.   An isolated nucleic acid molecule encoding
a polymerase mutant having high fidelity, comprising a
nucleotide sequence encoding substantially an amino acid
sequence of *Taq* DNA polymerase I comprising one or more

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consisting of Arg660Tyr; Arg660Ser; Gly668Arg; Arg660Lys;
Gly668Ser; and Gly668Gln.

     16.   An isolated nucleic acid molecule encoding
a polymerase mutant having low fidelity, comprising a
5   nucleotide sequence encoding substantially an amino acid
sequence of *Taq* DNA polymerase I comprising substitution
of one or more amino acids selected from the group
consisting of Ala661, Thr664, Asn666 and Leu670.

     17.   A method for identifying one or more
10 mutations in a gene, comprising amplifying said gene
using a high fidelity polymerase mutant under conditions
which allow polymerase chain reaction amplification.

     18.   A method for identifying one or more
mutations in a gene, comprising amplifying said gene
15 using the high fidelity polymerase mutant of claim 11
under conditions which allow polymerase chain reaction
amplification.

     19.   The method of claim 17, wherein said gene
is amplified by exposing the strands of said gene to
20 repeated cycles of denaturing, annealing and elongation
to produce an amplified product.

     20.   The method of claim 19, further comprising
determining the presence or absence of one or more
mutations in the sequence of said gene.

25   21.   The method of claim 17, wherein said
polymerase mutant comprises one or more amino acid
substitutions selected from the group consisting of
Arg660Tyr; Arg660S...

22.   A method for accurately copying repetitive nucleotide sequences, comprising amplifying said repetitive nucleotide sequence using a high fidelity polymerase mutant.

5   23.   The method of claim 22, wherein said repetitive nucleotide sequence is in a gene.

24.   The method of claim 22, wherein said repetitive nucleotide sequence is in a microsatellite between genes.

10   25.   A method for accurately copying repetitive nucleotide sequences, comprising amplifying said repetitive nucleotide sequence using said high fidelity polymerase mutant of claim 11.

26.   A method for determining an inherited 15 mutation, comprising amplifying a gene using a high fidelity polymerase mutant.

27.   A method for diagnosing a genetic disease, comprising correlating the inherited mutation determined in claim 26 with said genetic disease.

20   28.   A method for diagnosing a genetic disease, comprising amplifying a gene using a high fidelity polymerase mutant.

29.   A method for diagnosing a genetic disease, comprising amplifying a gene using said high fidelity 25 polymerase mutant of claim 11.

30.   The method of claim 28, wherein said genetic disease comprises mutations in microsatellite or repetitive DNA.

31.   The method of claim 30, wherein said
5   genetic disease is cancer.

32.   A method for determining the prognosis of a genetic disease, comprising amplifying said gene in claim 28.

33.   The method of claim 28, wherein said
10   polymerase mutant comprises one or more amino acid substitutions selected from the group consisting of Arg660Tyr; Arg660Ser; Gly668Arg; Arg660Lys; Gly668Ser; and Gly668Gln.

34.   A method for randomly mutagenizing a gene,
15   comprising amplifying said gene using a low fidelity polymerase mutant.

35.   A method for randomly mutagenizing a gene, comprising amplifying said gene using said low fidelity polymerase mutant of claim 13.

20   36.   The method of claim 35, wherein said polymerase mutant comprises substitution of one or more amino acid residues selected from the group consisting of Ala661, Thr664, Asn666 and Leu670.

AAGCTCAGAT CTACCTGCCT GAGGGCGTCC GGTTCCAGCT GGCCCTTCCC GAGGGGGAGA   60

GGGAGGCGTT TCTAAAAGCC CTTCAGGACG CTACCCGGGG GCGGGTGGTG GAAGGGTAAC   120

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ATG AGG GGG ATG CTG CCC CTC TTT GAG CCC AAG GGC CGG GTC CTC CTG    168
Met Arg Gly Met Leu Pro Leu Phe Glu Pro Lys Gly Arg Val Leu Leu
 1               5                   10                  15

GTG GAC GGC CAC CAC CTG GCC TAC CGC ACC TTC CAC GCC CTG AAG GGC    216
Val Asp Gly His His Leu Ala Tyr Arg Thr Phe His Ala Leu Lys Gly
            20                  25                  30

CTC ACC ACC AGC CGG GGG GAG CCG GTG CAG GCG GTC TAC GGC TTC GCC    264
Leu Thr Thr Ser Arg Gly Glu Pro Val Gln Ala Val Tyr Gly Phe Ala
        35                  40                  45

AAG AGC CTC CTC AAG GCC CTC AAG GAG GAC GGG GAC GCG GTG ATC GTG    312
Lys Ser Leu Leu Lys Ala Leu Lys Glu Asp Gly Asp Ala Val Ile Val
        50                  55                  60

GTC TTT GAC GCC AAG GCC CCC TCC TTC CGC CAC GAG GCC TAC GGG GGG    360
Val Phe Asp Ala Lys Ala Pro Ser Phe Arg His Glu Ala Tyr Gly Gly
 65                  70                  75                  80

TAC AAG GCG GGC CGG GCC CCC ACG CCG GAG GAC TTT CCC CGG CAA CTC    408
Tyr Lys Ala Gly Arg Ala Pro Thr Pro Glu Asp Phe Pro Arg Gln Leu
                85                  90                  95

GCC CTC ATC AAG GAG CTG GTG GAC CTC CTG GGG CTG GCG CGC CTC GAG    456
Ala Leu Ile Lys Glu Leu Val Asp Leu Leu Gly Leu Ala Arg Leu Glu
                100                 105                 110

GTC CCG GGC TAC GAG GCG GAC GAC GTC CTG GCC AGC CTG GCC AAG AAG    504
Val Pro Gly Tyr Glu Ala Asp Asp Val Leu Ala Ser Leu Ala Lys Lys
            115                 120                 125

GCG GAA AAG GAG GGC TAC GAG GTC CGC ATC CTC ACC GCC GAC AAA GAC    552
Ala Glu Lys Glu Gly Tyr Glu Val Arg Ile Leu Thr Ala Asp Lys Asp
        130                 135                 140

CTT TAC CAG CTC CTT TCC GAC CGC ATC CAC GTC CTC CAC CCC GAG GGG    600
Leu Tyr Gln Leu Leu Ser Asp Arg Ile His Val Leu His Pro Glu Gly
145                 150                 155                 160

TAC CTC ATC ACC CCG GCC TGG CTT TGG GAA AAG TAC GGC CTG AGG CCC    648
Tyr Leu Ile Thr Pro Ala Trp Leu Trp Glu Lys Tyr Gly Leu Arg Pro
                165                 170                 175

GAC CAG TGG GCC GAC TAC CGG GCC CTG ACC GGG GAC GAG TCC GAC AAC    696
Asp Gln Trp Ala Asp Tyr Arg Ala Leu Thr Gly Asp Glu Ser Asp Asn
            180                 185                 190

CTT CCC GGG GTC AAG GGC ATC GGG GAG AAG ACG GCG AGG AAG CTT CTG    744
Leu Pro Gly Val Lys Gly Ile Gly Glu Lys Thr Ala Arg Lys Leu Leu
            195                 200                 205
```

FIG 1A

```
GAG GAG TGG GGG AGC CTG GAA GCC CTC CTC AAG AAC CTG GAC CGG CTG     792
Glu GLu Trp Gly Ser Leu Glu Ala Leu Leu Lys Asn Leu Asp Arg Leu
    210             215             220

AAG CCC GCC ATC CGG GAG AAG ATC CTG GCC CAC ATG GAC GAT CTG AAG     840
Lys Pro Ala Ile Arg Glu Lys Ile Leu Ala His Met Asp Asp Leu Lys
225             230             235             240

CTC TCC TGG GAC CTG GCC AAG GTG CGC ACC GAC CTG CCC CTG GAG GTG     888
Leu Ser Trp Asp Leu Ala Lys Val Arg Thr Asp Leu Pro Leu Glu Val
            245             250             255

GAC TTC GCC AAA AGG CGG GAG CCC GAC CGG GAG AGG CTT AGG GCC TTT     936
Asp Phe Ala Lys Arg Arg Glu Pro Asp Arg Glu Arg Leu Arg Ala Phe
            260             265             270

CTG GAG AGG CTT GAG TTT GGC AGC CTC CTC CAC GAG TTC GGC CTT CTG     984
Leu Glu Arg Leu Glu Phe Gly Ser Leu Leu His Glu Phe Gly Leu Leu
        275             280             285

GAA AGC CCC AAG GCC CTG GAG GAG GCC CCC TGG CCC CCG CCG GAA GGG     1032
Glu Ser Pro Lys Ala Leu Glu Glu Ala Pro Trp Pro Pro Pro Glu Gly
    290             295             300

GCC TTC GTG GGC TTT GTG CTT TCC CGC AAG GAG CCC ATG TGG GCC GAT     1080
Ala Phe Val Gly Phe Val Leu Ser Arg Lys Glu Pro Met Trp Ala Asp
305             310             315             320

CTT CTG GCC CTG GCC GCC GCC AGG GGG GGC CGG GTC CAC CGG GCC CCC     1128
Leu Leu Ala Leu Ala Ala Ala Arg Gly Gly Arg Val His Arg Ala Pro
            325             330             335

GAG CCT TAT AAA GCC CTC AGG GAC CTG AAG GAG GCG CGG GGG CTT CTC     1176
Glu Pro Tyr Lys Ala Leu Arg Asp Leu Lys Glu Ala Arg Gly Leu Leu
            340             345             350

GCC AAA GAC CTG AGC GTT CTG GCC CTG AGG GAA GGC CTT GGC CTC CCG     1224
Ala Lys Asp Leu Ser Val Leu Ala Leu Arg Glu Gly Leu Gly Leu Pro
            355             360             365

CCC GGC GAC GAC CCC ATG CTC CTC GCC TAC CTC CTG GAC CCT TCC AAC     1272
Pro Gly Asp Asp Pro Met Leu Leu Ala Tyr Leu Leu Asp Pro Ser Asn
    370             375             380

ACC ACC CCC GAG GGG GTG GCC CGG CGC TAC GGC GGG GAG TGG ACG GAG     1320
Thr Thr Pro Glu Gly Val Ala Arg Arg Tyr Gly Gly Glu Trp Thr Glu
385             390             395             400

GAG GCG GGG GAG CGG GCC GCC CTT TCC GAG AGG CTC TTC GCC AAC CTG     1368
Glu Ala Gly Glu Arg Ala Ala Leu Ser Glu Arg Leu Phe Ala Asn Leu
            405             410             415

TGG GGG AGG CTT GAG GGG GAG GAG AGG CTC CTT TGG CTT TAC CGG GAG     1416
Trp Gly Arg Leu Glu Gly Glu Glu Arg Leu Leu Trp Leu Tyr Arg Glu
            420             425             430
```

FIG. 1B

```
GTG GAG AGG CCC CTT TCC GCT GTC CTG GCC CAC ATG GAG GCC ACG GGG    1464
Val Glu Arg Pro Leu Ser Ala Val Leu Ala His Met Glu Ala Thr Gly
        435             440             445

GTG CGC CTG GAC GTG GCC TAT CTC AGG GCC TTG TCC CTG GAG GTG GCC    1512
Val Arg Leu Asp Val Ala Tyr Leu Arg Ala Leu Ser Leu Glu Val Ala
        450             455             460

GAG GAG ATC GCC CGC CTC GAG GCC GAG GTC TTC CGC CTG GCC GGC CAC    1560
Glu Glu Ile Ala Arg Leu Glu Ala Glu Val Phe Arg Leu Ala Gly His
465             470             475             480

CCC TTC AAC CTC AAC TCC CGG GAC CAG CTG GAA AGG GTC CTC TTT GAC    1608
Pro Phe Asn Leu Asn Ser Arg Asp Gln Leu Glu Arg Val Leu Phe Asp
                485             490             495

GAG CTA GGG CTT CCC GCC ATC GGC AAG ACG GAG AAG ACC GGC AAG CGC    1656
Glu Leu Gly Leu Pro Ala Ile Gly Lys Thr Glu Lys Thr Gly Lys Arg
                500             505             510

TCC ACC AGC GCC GCC GTC CTG GAG GCC CTC CGC GAG GCC CAC CCC ATC    1704
Ser Thr Ser Ala Ala Val Leu Glu Ala Leu Arg Glu Ala His Pro Ile
            515             520             525

GTG GAG AAG ATC CTG CAG TAC CGG GAG CTC ACC AAG CTG AAG AGC ACC    1752
Val Glu Lys Ile Leu Gln Tyr Arg Glu Leu Thr Lys Leu Lys Ser Thr
        530             535             540

TAC ATT GAC CCC TTG CCG GAC CTC ATC CAC CCC AGG ACG GGC CGC CTC    1800
Tyr Ile Asp Pro Leu Pro Asp Leu Ile His Pro Arg Thr Gly Arg Leu
545             550             555             560

CAC ACC CGC TTC AAC CAG ACG GCC ACG GCC ACG GGC AGG CTA AGT AGC    1848
His Thr Arg Phe Asn Gln Thr Ala Thr Ala Thr Gly Arg Leu Ser Ser
                565             570             575

TCC GAT CCC AAC CTC CAG AAC ATC CCC GTC CGC ACC CCG CTT GGG CAG    1896
Ser Asp Pro Asn Leu Gln Asn Ile Pro Val Arg Thr Pro Leu Gly Gln
                580             585             590

AGG ATC CGC CGG GCC TTC ATC GCC GAG GAG GGG TGG CTA TTG GTG GCC    1944
Arg Ile Arg Arg Ala Phe Ile Ala Glu Glu Gly Trp Leu Leu Val Ala
            595             600             605

CTG GAC TAT AGC CAG ATA GAG CTC AGG GTG CTG GCC CAC CTC TCC GGC    1992
Leu Asp Tyr Ser Gln Ile Glu Leu Arg Val Leu Ala His Leu Ser Gly
        610             615             620

GAC GAG AAC CTG ATC CGG GTC TTC CAG GAG GGG CGG GAC ATC CAC ACG    2040
Asp Glu Asn Leu Ile Arg Val Phe Gln Glu Gly Arg Asp Ile His Thr
625                 630             635             640

GAG ACC GCC AGC TGG ATG TTC GGC GTC CCC CGG GAG GCC GTG GAC CCC    2088
Glu Thr Ala Ser Trp Met Phe Gly Val Pro Arg Glu Ala Val Asp Pro
                645             650             655
```

FIG 1C

```
CTG ATG CGC CGG GCG GCC AAG ACC ATC AAC TTC GGG GTC CTC TAC GGC    2136
Leu Met Arg Arg Ala Ala Lys Thr Ile Asn Phe Gly Val Leu Tyr Gly
            660             665                 670

ATG TCG GCC CAC CGC CTC TCC CAG GAG CTA GCC ATC CCT TAC GAG GAG    2184
Met Ser Ala His Arg Leu Ser Gln Glu Leu Ala Ile Pro Tyr Glu Glu
            675             680                 685

GCC CAG GCC TTC ATT GAG CGC TAC TTT CAG AGC TTC CCC AAG GTG CGG    2232
Ala Gln Ala Phe Ile Glu Arg Tyr Phe Gln Ser Phe Pro Lys Val Arg
            690             695             700

GCC TGG ATT GAG AAG ACC CTG GAG GAG GGC AGG AGG CGG GGG TAC GTG    2280
Ala Trp Ile Glu Lys Thr Leu Glu Glu Gly Arg Arg Arg Gly Tyr Val
705             710                 715                 720

GAG ACC CTC TTC GGC CGC CGC CGC TAC GTG CCA GAC CTA GAG GCC CGG    2328
Glu Thr Leu Phe Gly Arg Arg Arg Tyr Val Pro Asp Leu Glu Ala Arg
                725             730                 735

GTG AAG AGC GTG CGG GAG GCG GCC GAG CGC ATG GCC TTC AAC ATG CCC    2376
Val Lys Ser Val Arg Glu Ala Ala Glu Arg Met Ala Phe Asn Met Pro
                740             745                 750

GTC CAG GGC ACC GCC GCC GAC CTC ATG AAG CTG GCT ATG GTG AAG CTC    2424
Val Gln Gly Thr Ala Ala Asp Leu Met Lys Leu Ala Met Val Lys Leu
            755             760                 765

TTC CCC AGG CTG GAG GAA ATG GGG GCC AGG ATG CTC CTT CAG GTC CAC    2472
Phe Pro Arg Leu Glu Glu Met Gly Ala Arg Met Leu Leu Gln Val His
            770             775                 780

GAC GAG CTG GTC CTC GAG GCC CCA AAA GAG AGG GCG GAG GCC GTG GCC    2520
Asp Glu Leu Val Leu Glu Ala Pro Lys Glu Arg Ala Glu Ala Val Ala
785             790                 795                 800

CGG CTG GCC AAG GAG GTC ATG GAG GGG GTG TAT CCC CTG GCC GTG CCC    2568
Arg Leu Ala Lys Glu Val Met Glu Gly Val Tyr Pro Leu Ala Val Pro
                805             810                 815

CTG GAG GTG GAG GTG GGG ATA GGG GAG GAC TGG CTC TCC GCC AAG GAG    2616
Leu Glu Val Glu Val Gly Ile Gly Glu Asp Trp Leu Ser Ala Lys Glu
            820             825                 830

TGATACCACC                                                         2626
```

FIG. 1D

Taq 659 663 667 671
E.coli 754 758 762 766

WT : R | R A S A S | K T I V T I N I D F G V L I T Y
      | S | S   V T   D | I | | F |
      | E | N   T L   V | | | |
      | P | I | | | |
      | G | P | | | |
      | K | R | | | |
      | R | H | | | |

FIG. 2A

Taq 659 660 663 667 668
E.coli 754 755 758 762 763

WT : | R | R A A | K | T I N | F | G V L Y
     | | Y | | | Y | S
     | | P | | | | Q
     | | G | | | | R
     | | S | | | | K
     | | I | |
     | | K | |
     | | W | |
     | | C | |
     | | A | |

FIG. 2C

```
      Taq    659              663             667           671
    E.coli   754              758             762           766

     WT :    R    R  A    A    K    T    I  N  F    G    V    L    Y
     24 :                          P P                      I    F
     36 :              S         S       V                  I
     42 :
     65 :                   S      A S
     73 :              E           R
     75 :              R           L
    109 :              T           S
    117 :              P
    122 :                      S
    123 :                      S               I            I
    126 :                                                   T
    129 :              R                       D            I
    130 :    P                                 I
    149 :                          I                        L   T   F
    151 :                          R
    152 :                          S
    169 :    W         S           K       I                L   F
    175 :    W                     P   T   S                    T
    184 :    W                     S   N   T
    213 :                      G   N   T   I
    228 :              G           S   S
    240 :              E P         I   T   I
    247 :              P P         N   T                    L   I
    252 :                          R   V   Y                    F
    272 :              P T         P   V   I                I
    280 :              E           V   T         L
    306 :              G           T   V             L
    307 :                          P
    308 :    Q         P           S   V   Y   I            V
     44 :              S    G      R   I   I
     54 :                          S
     74 :                          S
```
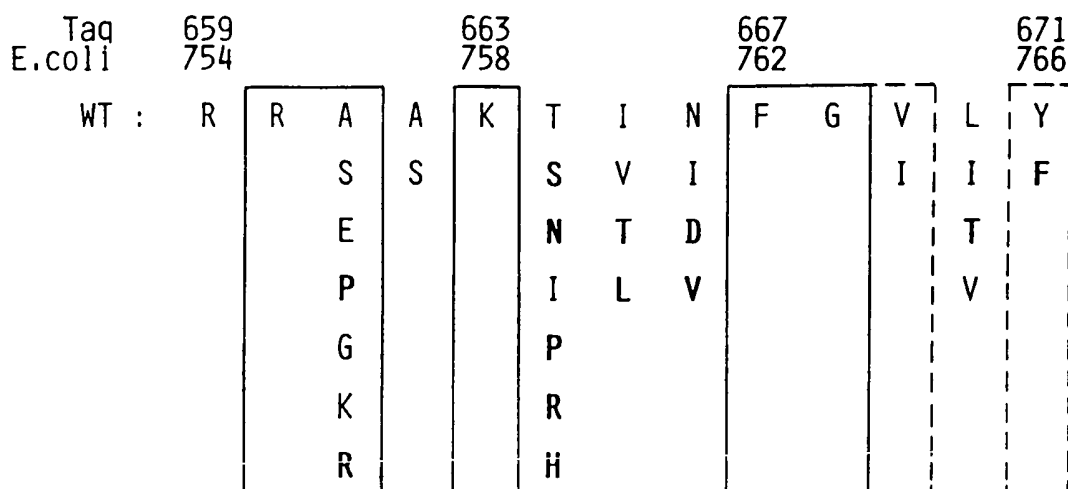
FIG. 2B

5' - GGCA ACGCAATTAA TGTGAGTTAG CTCACTCATT AGGCACCCCA GGCTTTACAC
          C   CA A   AC
          A   A   ACCC G
          A   -40
          C
         -60
                                                    -80

TTTATGCTTC CGGCTCGTAT GTTGTGTGGA ATTGTGAGCG GATAACAATT TCACACAGGA
              C   C   C
              C   C   C
              C   C   +20
             -20   +1

AACAGCTATG ACC ATG ATT ACG AAT TCA CTG GCC GTC GTT TTA CAA CGT CGT
        A   A   CCC   CT   T
        C   GTA   CCC   CT   CGT
        C   T   CT   A
        T   +60   +80
        C   +40

GAC TGG GAA AAC CCT GGC GTT ACC CAA CTT AAT CGC CTT GCA GCA CAT CCC
T C A   C   T   A   CC
   Δ   C   CC
   Δ   +100   CT +120

CCT TTC GCC AGC TGG CGT AAT AGC GAA GAG GCC CGC ACC GAT CG
C   C
C   C
+140   +160

FIG. 3